

Acknowledgement:

Professor Mohamed Sameh Amr, The Chairperson of the Executive Board of UNESCO

Ms. Irina Bokova, Director-General of UNESCO  
Excellencies, Distinguished delegates

# Development of GaN-based blue LEDs and future prospects

Monday June 8, 2015

*United Nations Educational, Scientific and Cultural Organization,  
Paris*

Hiroshi Amano

[amano@nuee.nagoya-u.ac.jp](mailto:amano@nuee.nagoya-u.ac.jp)

Professor, Graduate School of Engineering,

Director, Akasaki Research Center,

Nagoya University

Furo-cho, Chikusa-ku, Nagoya, 464-8603, Japan





## Our mission

To contribute to solving global issues such as, “Energy”, “Water”, “Food”, “Environment”, and “Health” and to realize sustainable society.

# Our group members

## Faculty

Prof. Hiroshi Amano  
Assoc. Prof. Yoshio Honda  
Assist. Prof. Deki Manato

## Post Doctoral Fellow

**Kaddour Lekhal**  
**Si-Young Bae**  
Kentaro Nagamatsu  
Atsushi Tanaka

## PhD. Candidates

Marc Olsson  
Kohei Yamashita  
Oh-Byung Jung  
Maki Kushimoto  
Seunga Lee  
Sun Zheng  
Hojun Lee  
**Barry Ousmane 1**

13 MC Students

5 Undergraduate Students

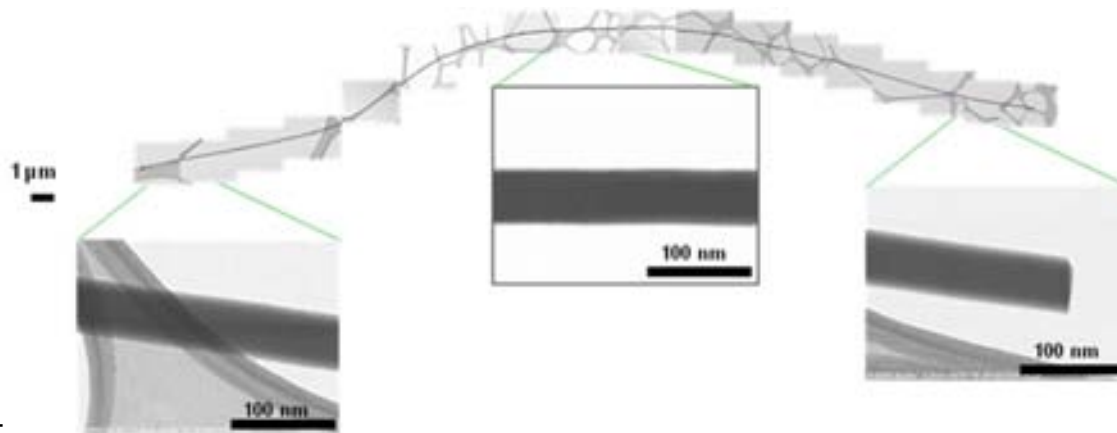
3 Secretaries

36 people

# Post Doctoral Fellow

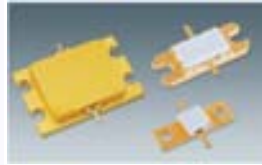
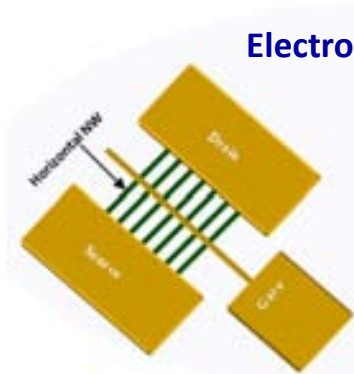


Dr. Kaddour Lekhal, Alegrila  
PhD at Blaise Pascal University



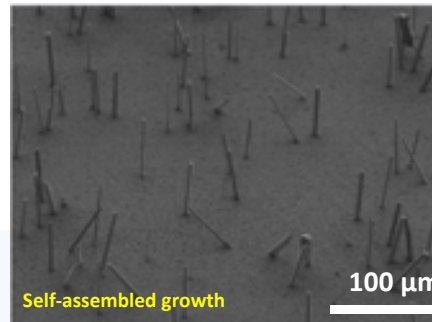
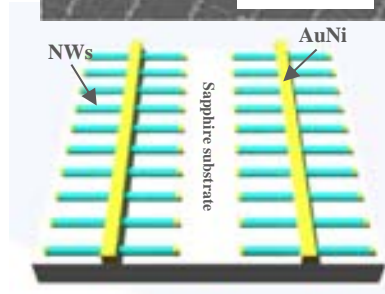
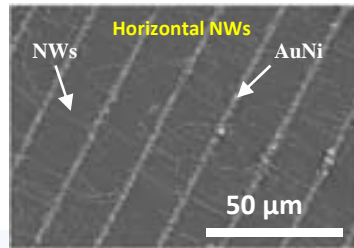
World's longest GaN  
nanowire

## Electronic Devices

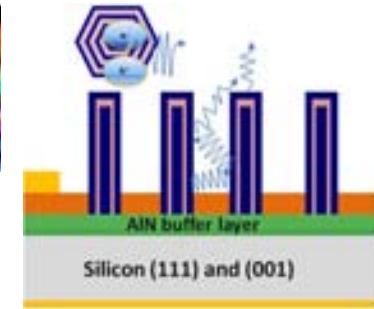


SUMITOMO Electric group

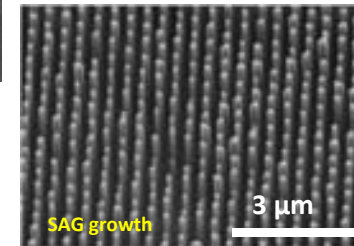
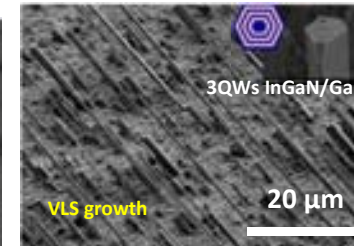
Device schematic of horizontal GaN NWs-HEMT



## Light Emitting Diode (LED)

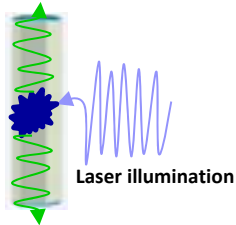


## Growth of High-Aspect Ratio GaN Nanowires

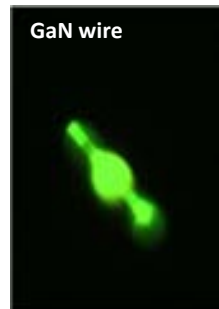


## Waveguiding in 1D-nanostructures for Multi-Communication

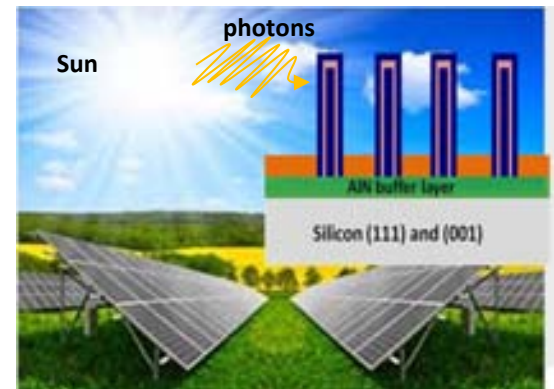
Light at the ends of the NW



Light at the bottom of the NW



## Solar Cells

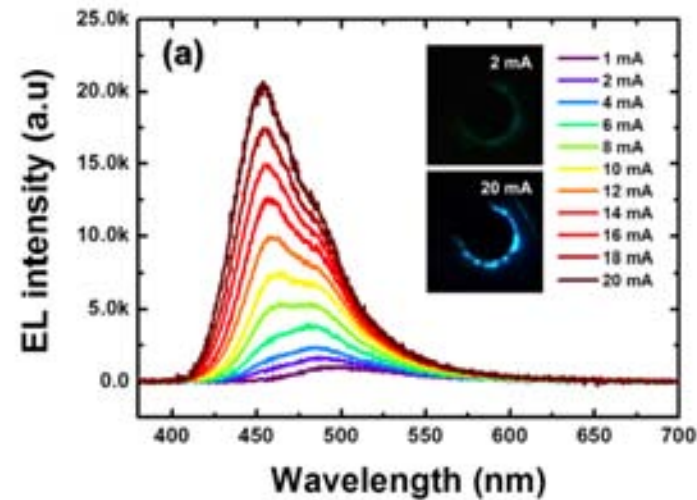
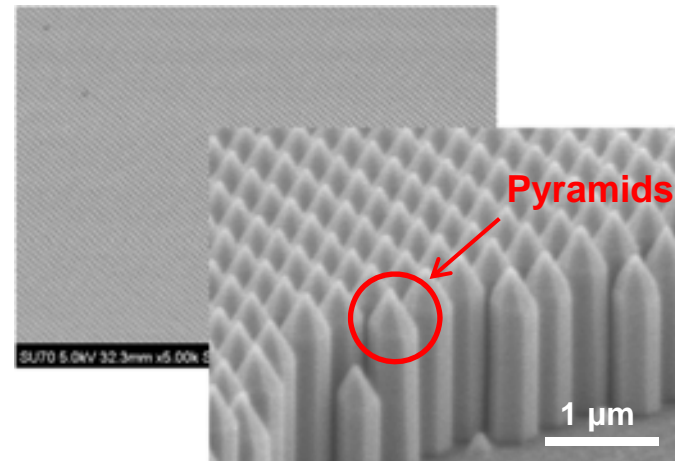


# Post Doctoral Fellow

## ✓ Ga-polar NR LEDs



Dr. Si-Young Bae, Korea  
PhD at GIST



GaN nanowire LEDs

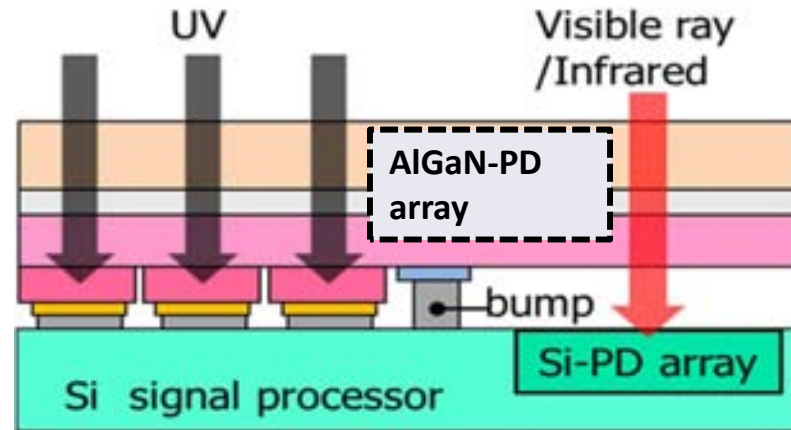
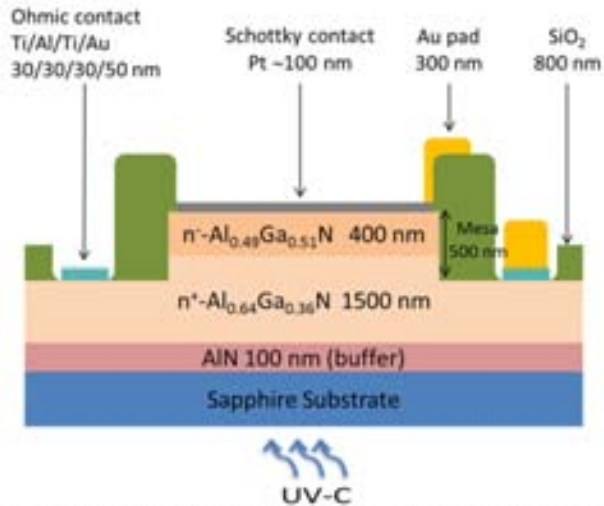
## PhD Candidate



Representative of Guinean students at the third International Conference on Quality Assurance in Higher Education in Africa and the capacity building workshop held respectively in Dakar and St. Louis (Senegal) by UNESCO Bamako Cluster Office in collaboration with partners in 2008.

Mr. Barry Ousmane 1  
Guinea

# Achievement as a MC student at TUT



Back-illuminated UV-Visible light multi-band image sensor.

Back-illuminated AlGaIn Schottky barrier diode (SBD)



Flame detector (UV light)  
[www.directindustry.com](http://www.directindustry.com)







# History of blue LEDs

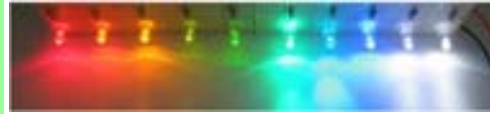


In this presentation, I would like to explain how **“the seed”** of blue light emitting diode, that is **“Nitride Semiconductors”**, have been developed and handed over by many researchers.

I also would like to show some perspective of the new development and applications of nitride-based light emitting devices.

# History of artificial lighting

Quantum mechanics based  
solid state lighting



1962 Commercial LED  
(Long history, Henry J. Round  
1907, Nick Holonyak Jr., USA)  
4<sup>th</sup> generation

Energy transfer  
(Quantum mechanics)



1938 Fluorescent lamp  
(Long history, 1901 Peter Cooper Hewitt, USA,  
1927 Edmund Germer, 1938 Germany, George  
Innman, USA)  
3<sup>rd</sup> generation



1878 incandescent lamp  
(Long history, Joseph Swan, UK,  
Thomas Edison, USA)  
2<sup>nd</sup> generation

**Blackbody emission**  
(early stage of quantum mechanics)



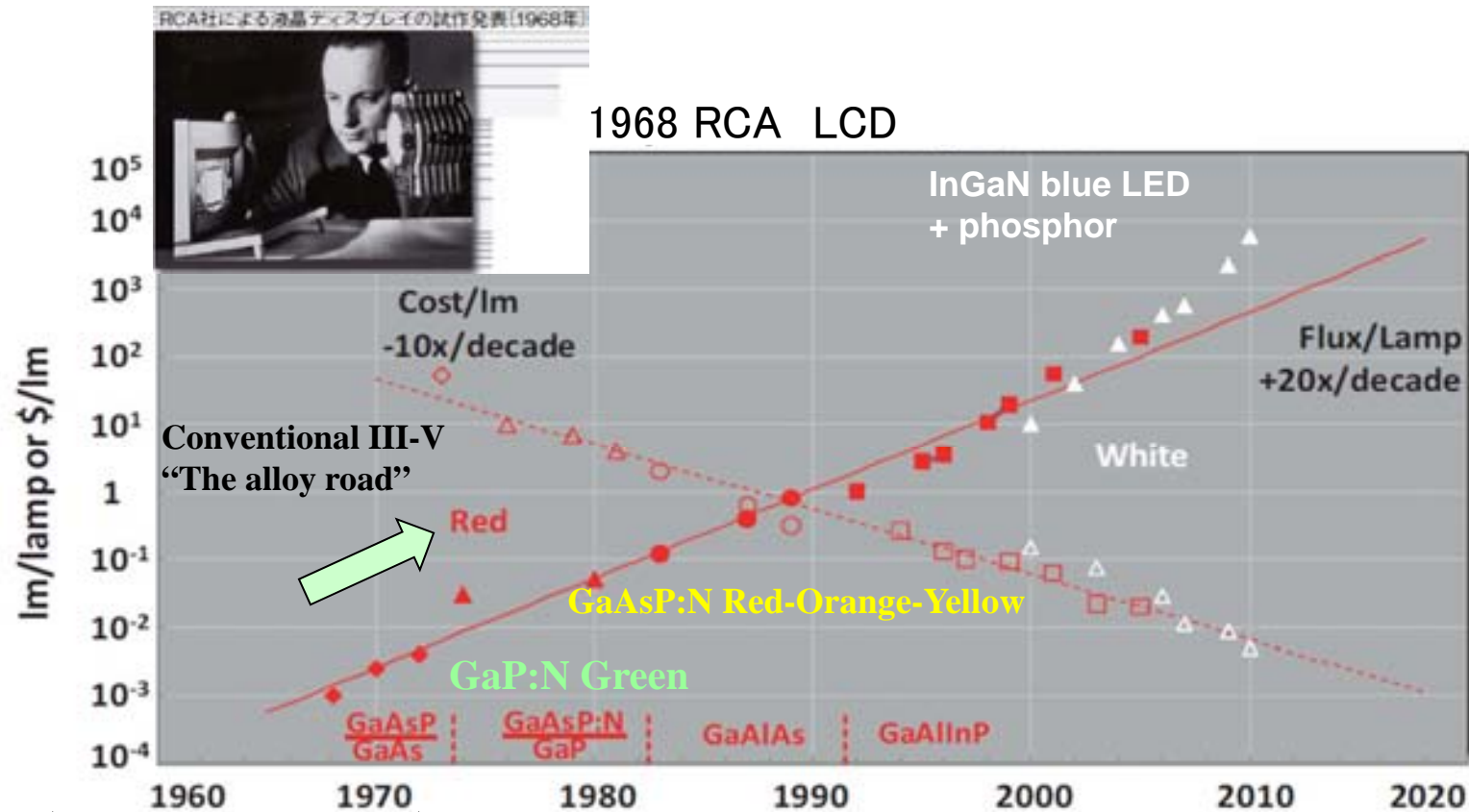
~19C fire  
1<sup>st</sup> generation

**Chemical reaction**

Luciaball, Dec.13, 2014 at Stockholm

<http://www.gijyutu.com/kyouzai/mokei/ohki2/light.htm>  
<http://kagakukan.toshiba.co.jp/history/1goki/1940fluorescent.html>  
<http://www.pawanavi.com/topics/2002/11/06/>  
<http://www.audio-q.com/tyuumon.htm>

# Overview of development of LEDs



R. Haitz and J. Y. Tsao, phys. stat. sol. (a)208(2011)17

1971 J. Pankove, GaN MIS blue LED

1962 N. Holonyak Jr., GaAsP red LD

1952 H. Welker, GaAs, GaP

# GaN research in 1950's -1970's “Seed”

## Über die Kantenemission und andere Emissionen des GaN

VON H. G. GRIMMEISS UND H. KOELMANS

Aus den Philips-Forschungslaboratorien Aachen und Eindhoven  
(Z. Naturforschg. 14 a, 264—271 [1959]; eingegangen am 18. Dezember 1958)

ZEITSCHRIFT FÜR  
NATURFORSCHUNG A 14(1959)264.



H.G. Grimmeiss, H. Koelmans & I.B. Maak, German patent, DBP 1 077 330 (1960).



Dr. Grimmeiss at  
Lund University,  
Dec. 14, 2014  
Aged 95

## Low-Temperature Luminescence of GaN

H. G. GRIMMEISS AND B. MONEMAR

*Institute of Technology, Department of Solid-State Physics, Lund, Sweden*

(Received 11 March 1970)

J. Appl. Phys., 41(1970)4054.



Lund Institute of Technology or Lunds Tekniska Högskola (LTH)



Professor Monemar  
at Lund University,  
Dec. 14, 2014

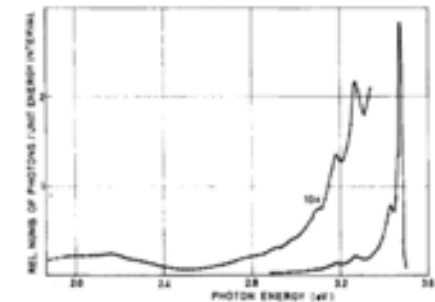
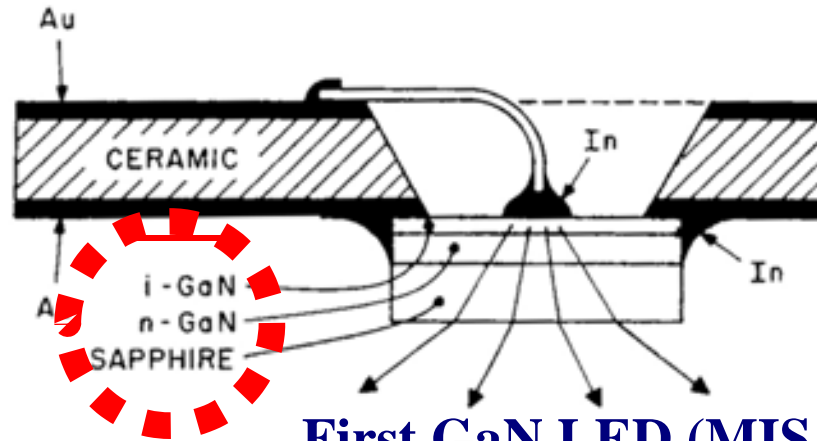


FIG. 1. Typical photoluminescence spectrum of Hg-doped GaN at 4.2°K. (The left curve is magnified 10 times.)

# First GaN blue LED “Germination”



**First GaN LED (MIS type)**

**Efficiency :  $10^{-5} \sim 3 \times 10^{-4}$**

J. I. Pankove, E. A. Miller, D. Richman and J. E. Berkeyheiser: J.Lumin. 4 (1971) 63.

<http://www.colorado.edu/memorybox/jacquespankove.html>

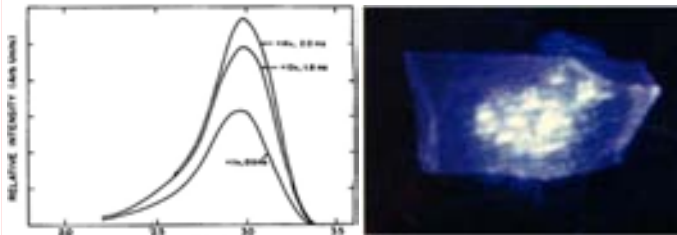
Dr. Kayann Short • Farrand Academic Program, University of Colorado at Boulder • 303-492-1267  
• [shortk@colorado.edu](mailto:shortk@colorado.edu)



# GaN blue LED research in 1970's "Endurance"

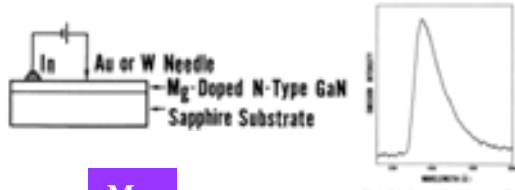
## Violet luminescence of Mg-doped GaN Mg

H. P. Maruska, D.A. Stevenson, J. I. Pankove  
Appl. Phys. Lett., 22, 303 (1973).



[http://www.sslighting.net/lighttimes/features/maruska\\_blue\\_led\\_history.pdf](http://www.sslighting.net/lighttimes/features/maruska_blue_led_history.pdf)

Stanford University and RCA

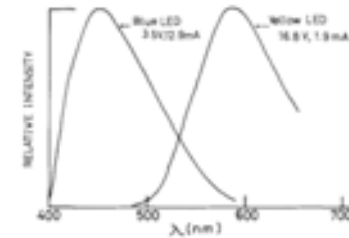


Mg

JAPAN. J. APPL. PHYS. VOL. 13 (1974), No. 8

Violet-Electroluminescence  
from Mg-Doped GaN Point Contact Diodes

YASUO MORIMOTO  
Research Laboratory, OKI Electric Industry Co., Ltd.,  
Oki Electric



Optical Properties of GaN Light Emitting Diodes Zn

Akira Shimizu\* and Shigeharu Minogawa\*  
Hitachi, Limited, Central Research Laboratory, Kokubunji, Tokyo 185, Japan  
J. Electrochem. Soc., 123 (1978)1725.  
Hitachi

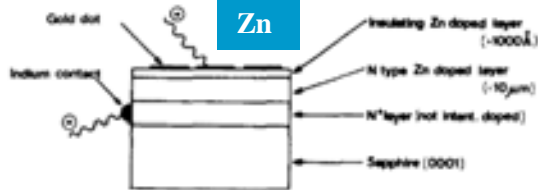
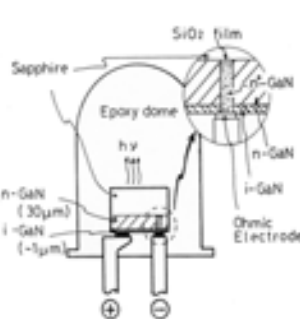


FIG. 3. Structure of the electro-luminescent device.  
G. Jacob and D. Bois, Appl. Phys. Lett., 30 (1977) 412.

Philips



Zn

Matsushita Research  
Institute, Tokyo  
(Panasonic)

Y. Ohki, Y. Toyoda, H. Kobayashi and  
I. Akasaki, Intl. GaAs Symp., 479-484 (1981)

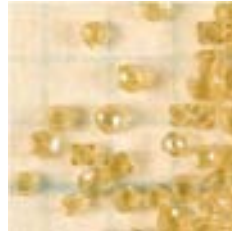


May 1981, New York

# Why it was so difficult to grow high-quality GaN ?

## Bulk crystal Growth

Diamond  
52,000 atm  
1,200°C



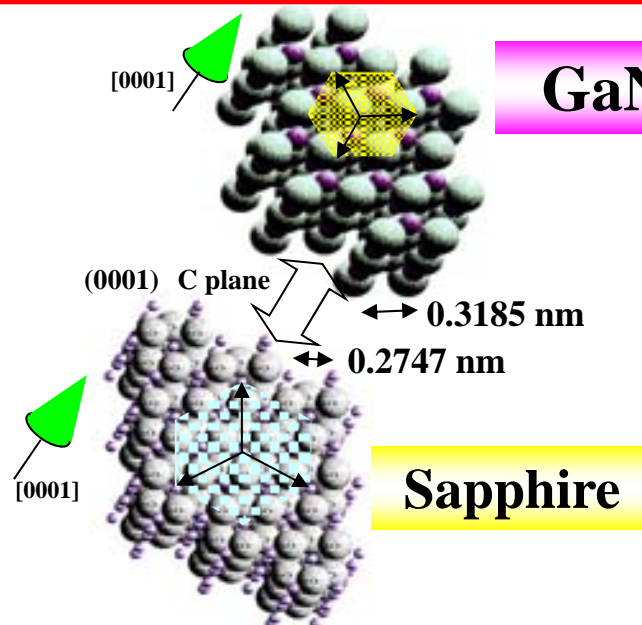
GaN  
45,000 atm  
2,530°C



J. Karpinski and S. Porowski, JCG, 66(1984)1.

50 μm

## Thin film growth



GaN

Lattice mismatch

$$\frac{0.3185 - 0.2747}{0.2747} \approx +16\%$$

In general, lattice mismatch should be <1%.



# Why I was interested in blue LEDs?



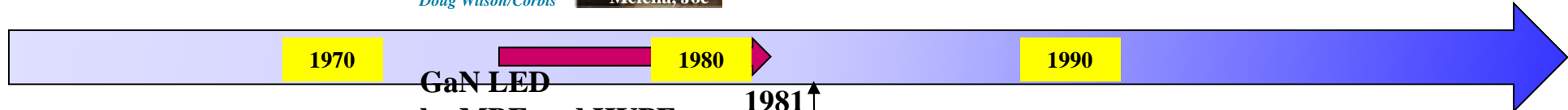
Doug Wilson/Corbis



Melena, Joe

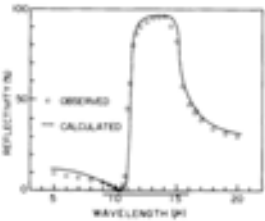
1975 Micro-soft by Bill Gates, Paul Allen

1976 Apple I by Steve Jobs, Stephen Wozniak



GaN LED  
by MBE and HVPE

1967 Vapour-grown AlN  
Matsushita Research Institute, Tokyo



I. Akasaki and M. Hashimoto  
Solid State Commun.  
5(1967)851.



**Isamu Akasaki**  
1992- Meijo Univ.  
(Prof. Emeritus Nagoya Univ.)

1981  
Nagoya Univ.

1982 Undergraduate

Graduation Research  
“Nitride-Based Blue LED”

Braun tubes are too big !

If I can achieve blue LEDs, I will change the world !



PC-8001

<http://www.mct.ne.jp/users/fjv/pc/pc8001.htm>



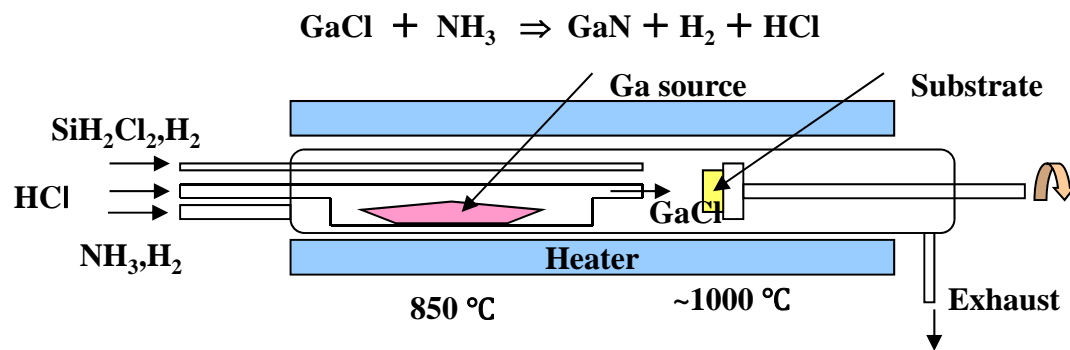
Apple II

[http://upload.wikimedia.org/wikipedia/commons/7/7e/Apple\\_II\\_I MG\\_4212.jpg](http://upload.wikimedia.org/wikipedia/commons/7/7e/Apple_II_I MG_4212.jpg)



# Change of growth method from HVPE to MOVPE

## HVPE

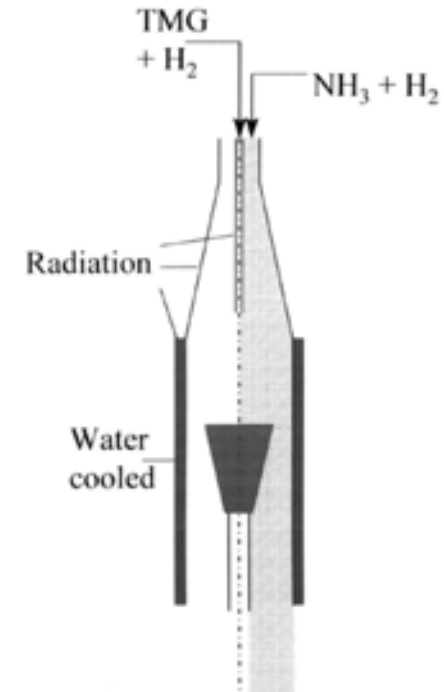


Courtesy of Dr. Usui, Furukawa

- Multi zone temperature control
- Bi-product  $\text{NH}_4\text{Cl}$
- High growth rate  $>50 \mu\text{m/hr}$

**HVPE: Halogen transport VPE**  
**MOVPE: Metalorganic VPE**

## MOVPE

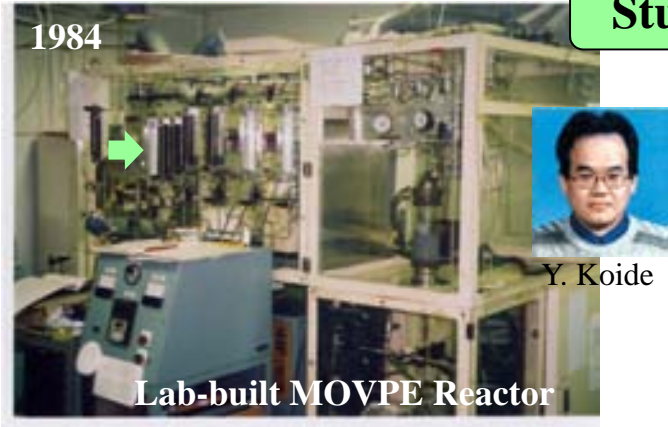


S. A. Safvi et al., J. Electrochem. Soc., 144(1997)1789.

- Single temperature control
- Low growth rate  
~ a few  $\mu\text{m/hr}$

# Funding situation of our lab. in mid 80's

Students built MOVPE reactor by themselves.



Y. Koide

Lab-built MOVPE Reactor

cf. Commercial MOVPE reactor ~1M US \$

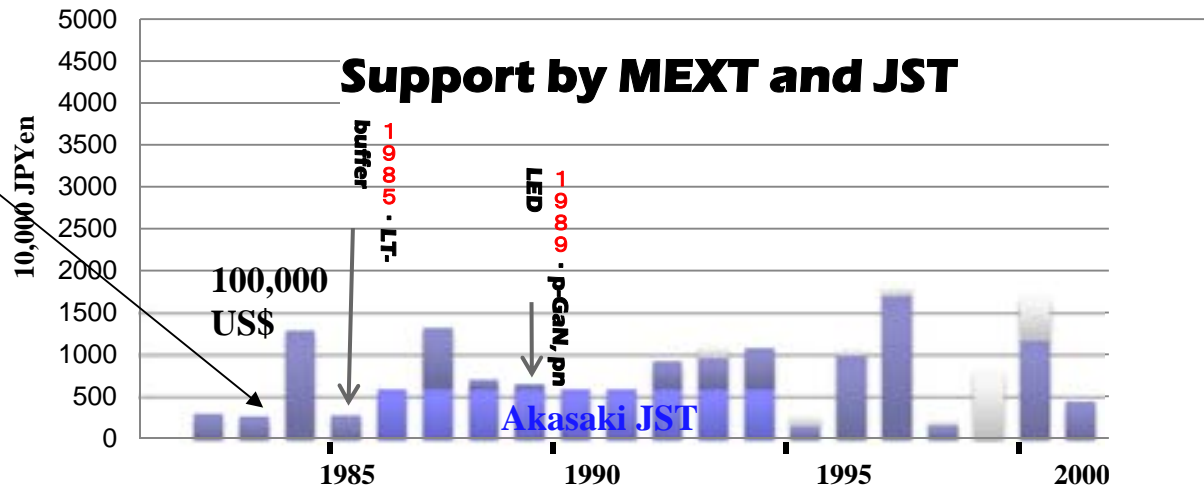


1984

Measuring susceptor

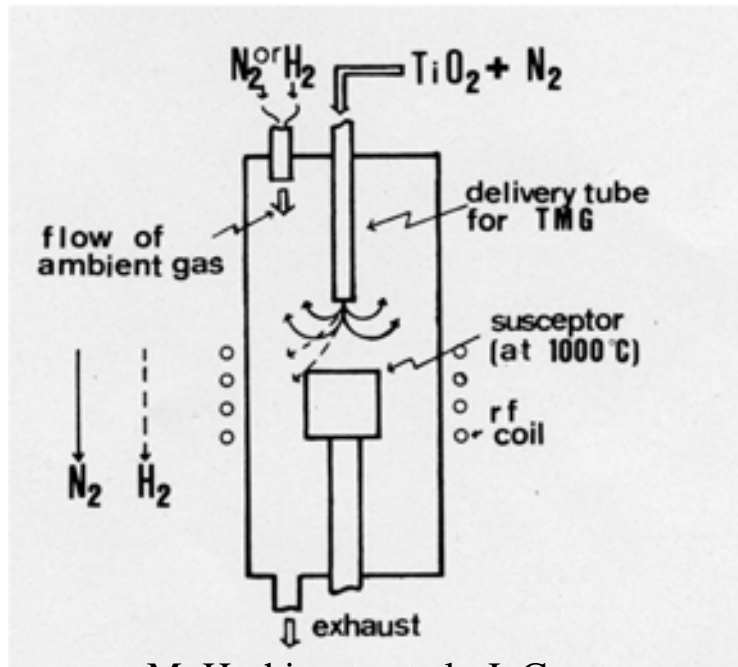
temperature using pyrometer

19/55

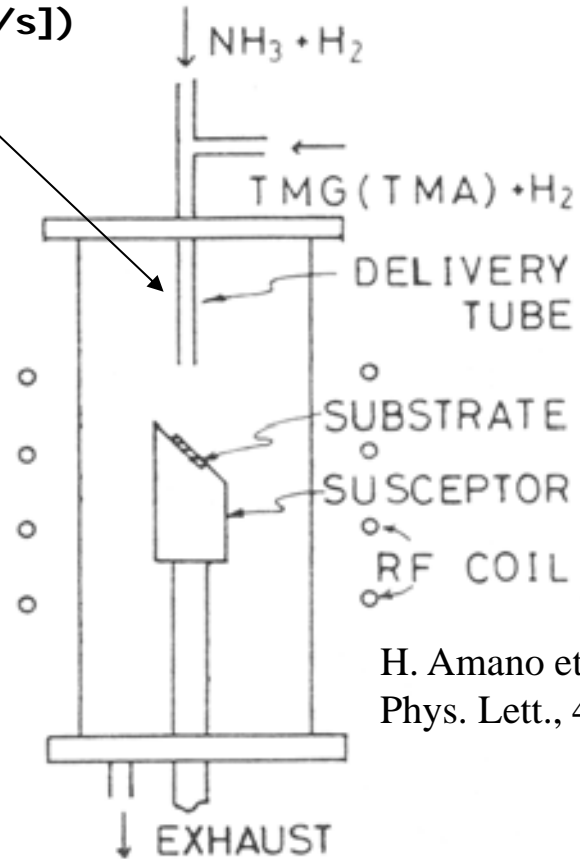
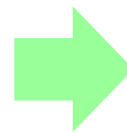


# Reform of the MOVPE reactor by students

High speed gas flow  $\sim 5$  [m/s]  
(conventional  $\sim 0.2$  [m/s])

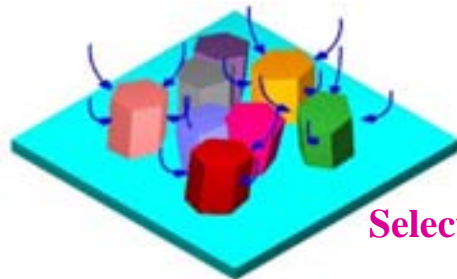


M. Hashimoto et al., J. Cryst. Growth, 68(1984)163.

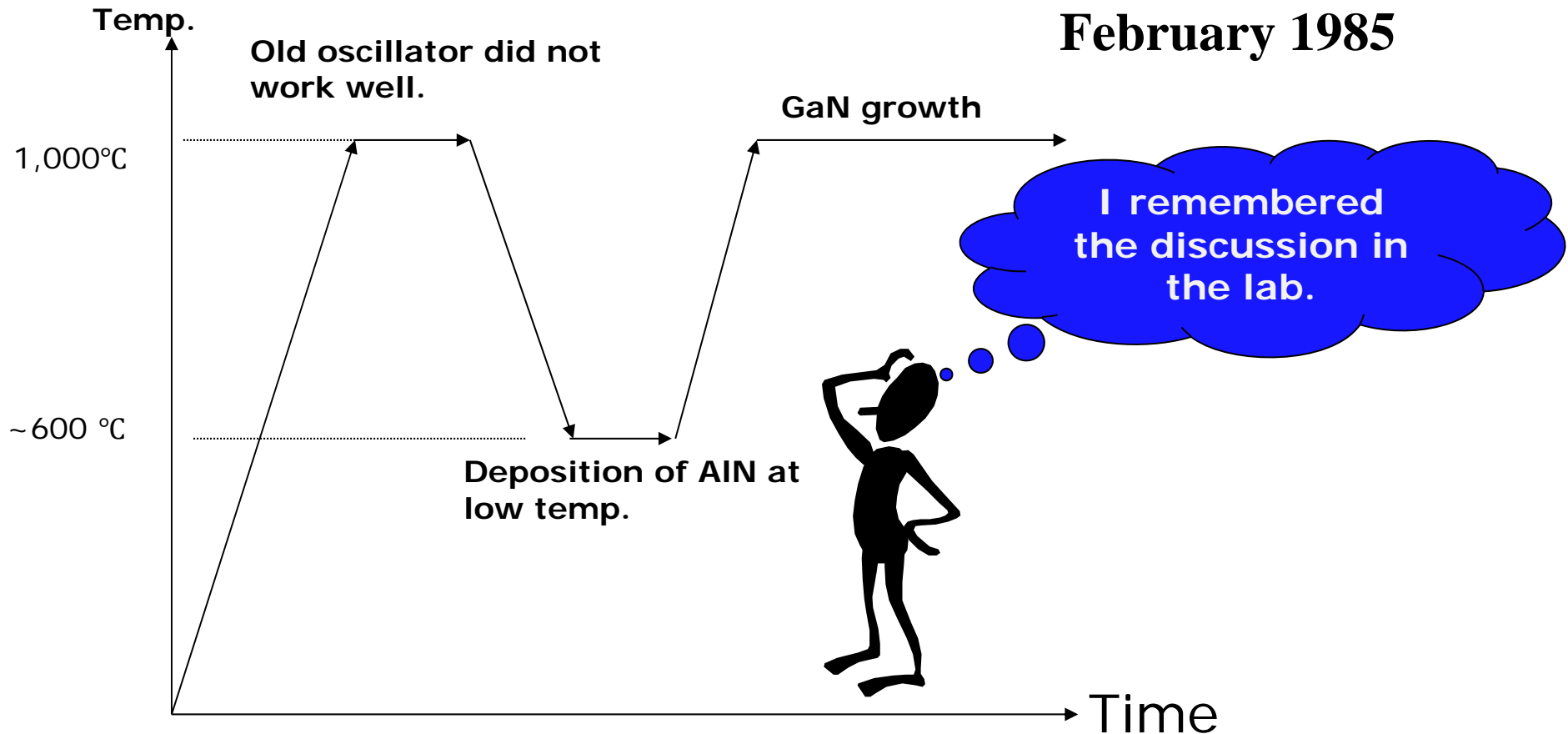


H. Amano et al., Appl. Phys. Lett., 48(1986)353.

# Learn by trial and error



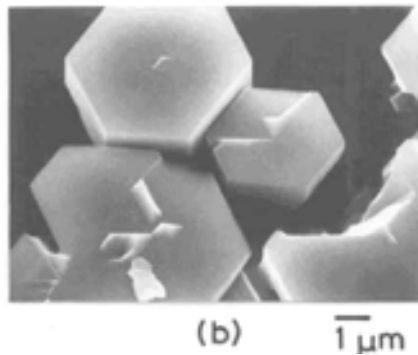
# Low-temperature-deposited buffer layer



I knew that the substrate temperature should be higher than 1200°C for the epitaxial growth of AlN.

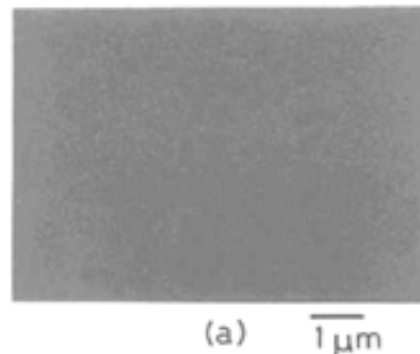
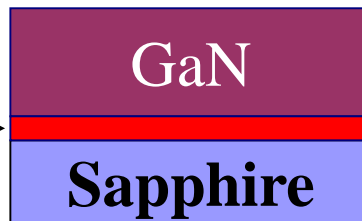
# Low-temperature-deposited AlN buffer layer

## Conventional



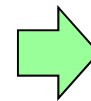
w/o LT buffer

## 1985 LT buffer



w LT buffer

After the first success in Feb. 1985, I learned how to measure crystalline quality by X-ray rocking curve, luminescence property by photoluminescence, electrical property by Hall effect measurement, etc., etc.



H. Amano et al., *App. Phys. Lett.*, 48 (1986) 353.

1<sup>st</sup> journal paper for doctor thesis

# Seeking p-GaN by Zn doping 1985-1988

Split of neutral acceptor bound excitation emission at 4.2 K by uniaxial anisotropy

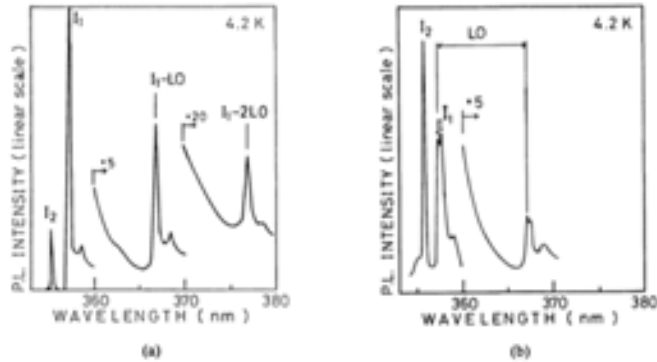
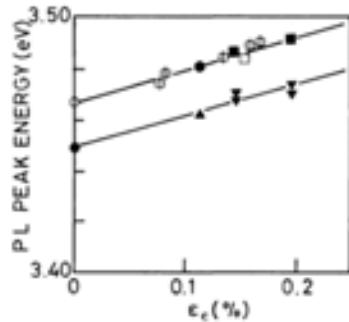
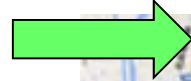


Fig. 3. 4.2 K PL spectrum of Zn-doped GaN grown on sapphire C-face (Fig. 3(a)) and A-face (Fig. 3(b)) substrates.

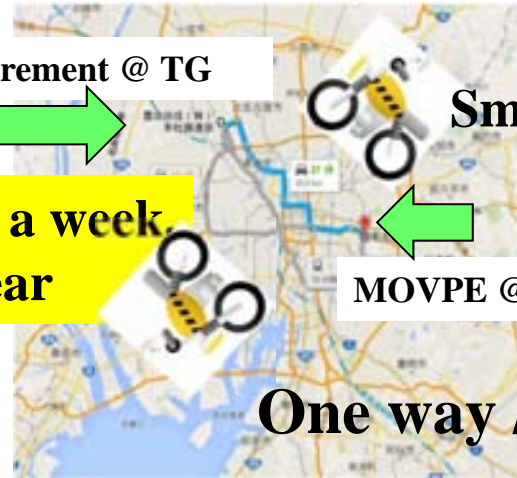


JAPANESE JOURNAL OF APPLIED PHYSICS  
VOL. 27, NO. 8, AUGUST, 1988, pp. L1384-L1386

LT PL measurement @ TG



Three days a week,  
one year

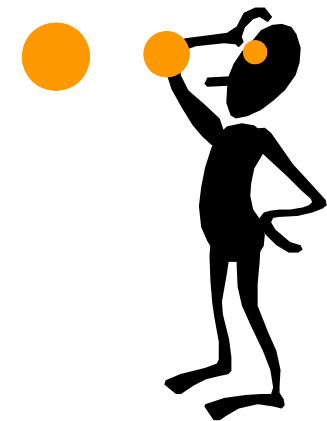


Small scooter

MOVPE @ Nagoya Univ.

One way / one hour

I was so excited with this result, and tried to present our efforts to JSAP annual meeting at 1987.



2<sup>nd</sup> journal paper for doctor thesis



# Low energy electron beam irradiation (LEEBI)

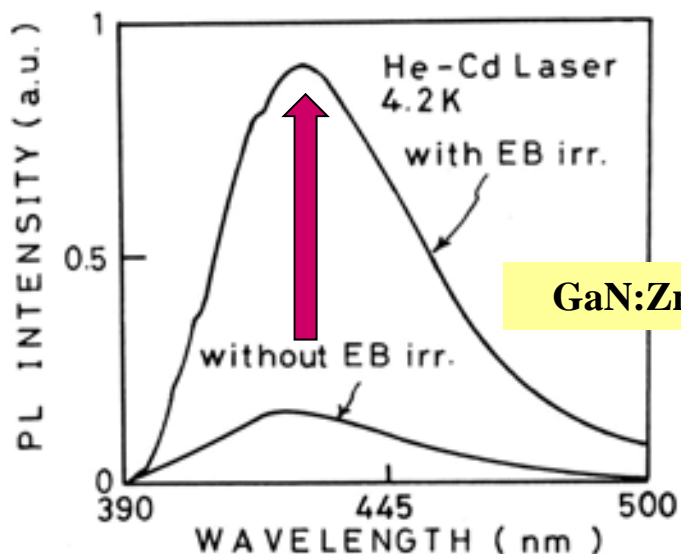


FIGURE 3

Highly resistive

PL spectra of Zn-doped GaN with and without EB irradiation excited by 325nm of He-Cd laser

H. Amano et al., J. Lumin. 41&42 (1988) 121.

During my internship at NTT, 1988

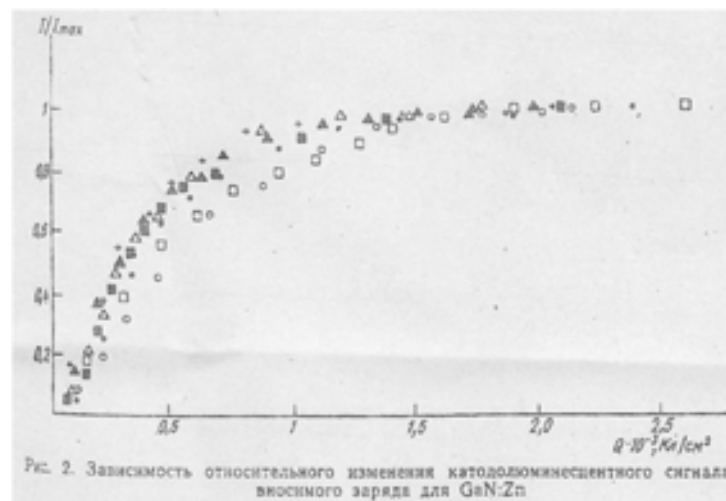


Рис. 2. Зависимость относительного изменения катодолюминесцентного сигнала вносимого заряда для GaN:Zn

ВЕСТН. МОСК. УН-ТА. СЕР. 3. ФИЗИКА, АСТРОНОМИЯ, 1983, Т. 24, № 3

УДК 621.385.833

ОБ АНОМАЛЬНОЙ КИНЕТИКЕ КАТОДОЛЮМИНЕСЦЕНЦИИ В GaN:Zn

Г. В. Саларин, С. Ж. Обидек, И. Ф. Четверикова \*, М. В. Чукичев, С. И. Попов  
(кафедра электроники)

The anomalous kinetics of cathode luminescence in GaN:Zn  
G. V. Saporin et al., Moskovskii Universitet, Vestnik, Seria 3 - Fizika, Astronomiia (ISSN 0579-9392), vol. 24, May-June 1983, p. 56-59. In Russian

1983



...So, I could not finish Doctor thesis in three years.

# Selection of best dopant

Selection of the dopant

Activation energy of acceptor in GaP

Zn : higher ×

Mg : Lower ○

J. C. Phillips,  
“Bonds and Bands in Semiconductors”

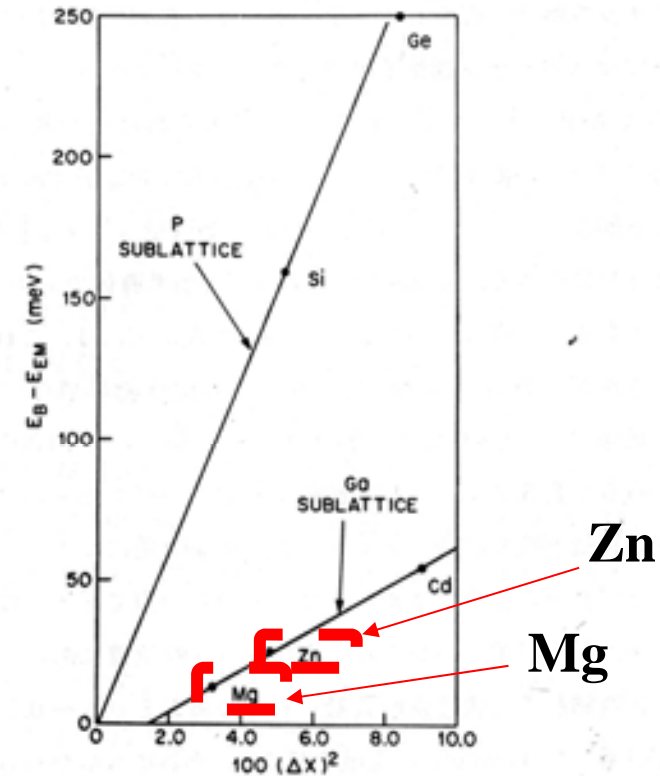
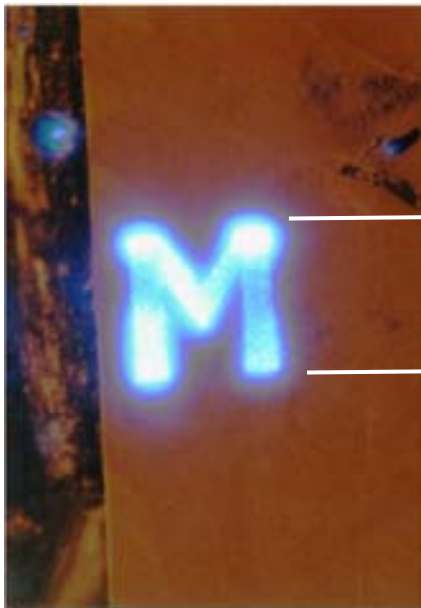


図 9.11 GaPの単原子アクセプターの結合エネルギーに対する中心数補正. P副格子に置換したⅣ列不純物とGe副格子に置換したⅣ列不純物との間の傾斜についての4倍の差に注目 [データおよび有効質量エネルギー  $E_{EM}$  はP.J.Dean 達による. *J Appl. Phys.* 41 3474 (1970) ]

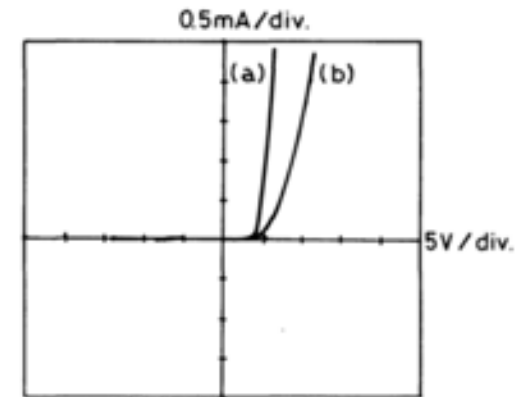
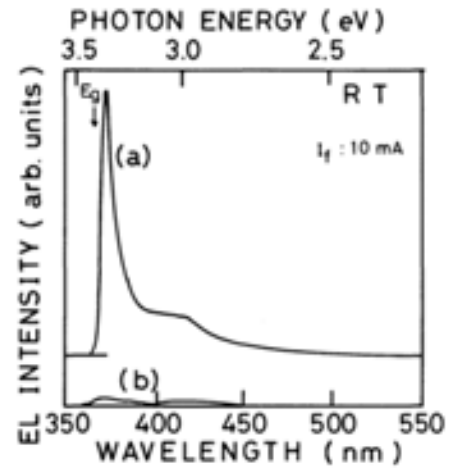
# P-type GaN:Mg by LEEBI “Flowering”



M. Kito



50 $\mu$ m



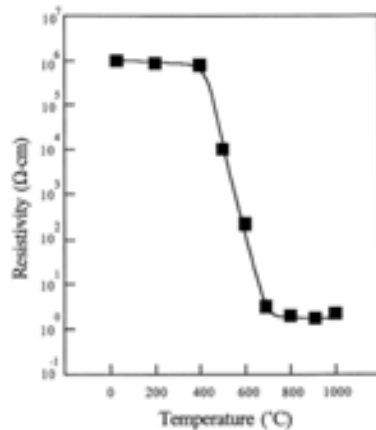
- (a) w LEEBI
- (b) wo LEEBI

H. Amano et al., Jpn. J. Appl. Phys.  
28 (1989) L2112.

# Thermal annealing and the mechanism



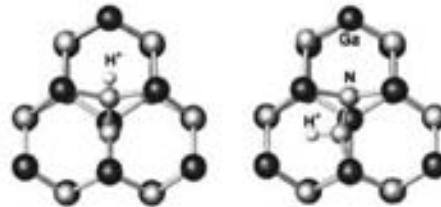
1992 Thermal annealing  
S. Nakamura et al. Jpn. J. Appl. Phys. 31(1992)1258.



## Thermal annealing

S. Nakamura et al, Jpn. J. Appl. Phys. 31 (1992) L139.  
Van Vechten et al., Jpn. J. Appl. Phys. 31 (1992) 3662.

## Hydrogen passivation

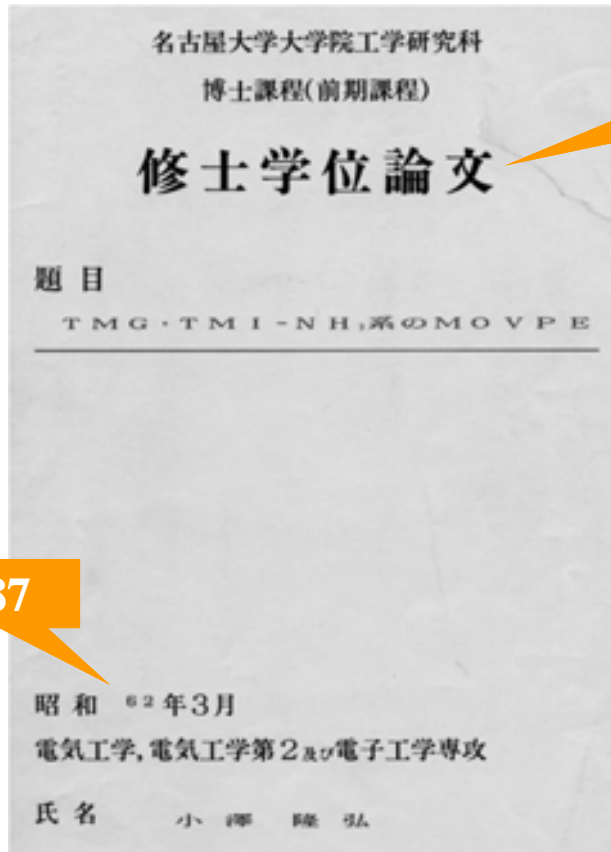


Lattice location of hydrogen in Mg doped GaN

W. R. Wampler,<sup>20</sup> S. M. Myers, A. F. Wright, J. C. Barbour, C. H. Seager, and J. Han  
Sandia National Laboratories, Albuquerque, New Mexico 87185-1056

J. Appl. Phys, 90(2001)108.

# Good fortune that we missed -InGaN-



1987

1987 Master thesis  
Nagoya University

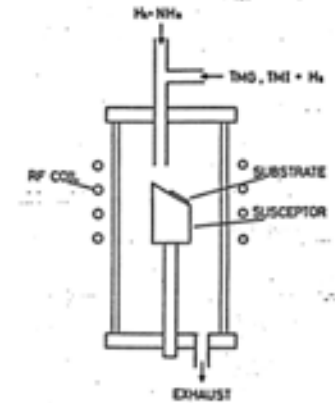


図2-1 成長炉概略図

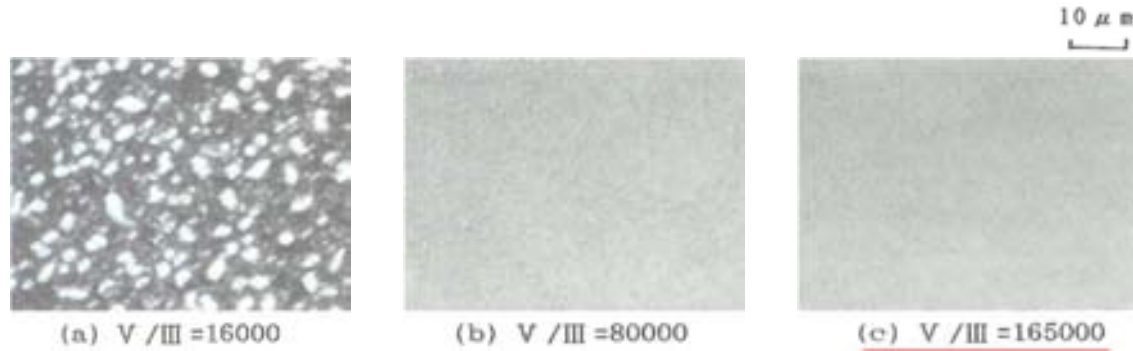
表2-1 成長条件

- AlNバッファ層 -	
TMA (15°C)	20 cc/min
H <sub>2</sub>	3 l/min
NH <sub>3</sub>	2 l/min
成長温度	940°C
成長時間	25~40 sec
- InN層 -	
TMI (0~20°C)	100 cc/min
H <sub>2</sub>	2 l/min
NH <sub>3</sub>	1.5 l/min
成長温度	500~1000°C
成長時間	20~60 min

We used hydrogen as the carrier gas.

# 1989 International Conference on GaAs and Related Compounds

1989



Inst. Phys. Conf. Ser. No 106 : Chapter 3  
Paper Presented at Int. Symp. GaAs and Related Compounds, Karuizawa, Japan, 1989

## Wide-gap semiconductor (In,Ga)N

**T. Matsuoka,\*H. Tanaka, T. Sasaki and A. Katsui**

NTT OPTO-ELECTRONICS LABORATORIES Tokai, Ibaraki, 319-11 JAPAN

\*NTT APPLIED ELECTRONICS LABORATORIES Musashino, Tokyo, 180 JAPAN

### 2 CRYSTAL GROWTH

Films were grown by MOVPE in a vertical cold wall reactor. The source gases were trimethylindium (TMI), triethylgallium (TEG), trimethylaluminum (TMA) and purified ammonia. Both carrier

and bubbling gases were purified nitrogen. The flow rate ratio of ammonia to the sum of group III sources was varied from 2,000 to 20,000, and the growth temperature was varied from 500 to 800° C. The reactor pressure was held at 76 Torr.

They used nitrogen as the carrier gas.

# Blue luminescence at room temperature

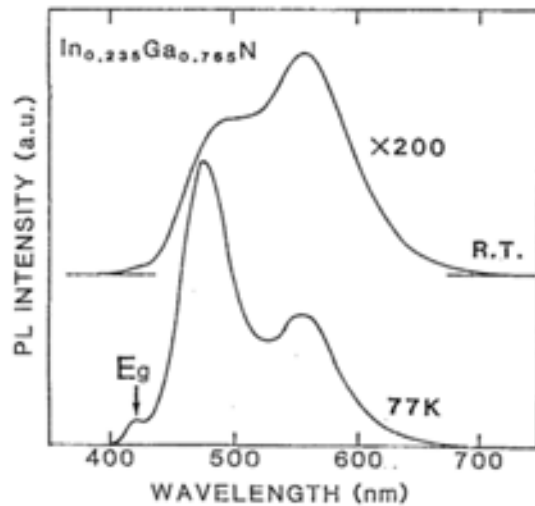


FIG. 3. Photoluminescence spectra of  $\text{In}_{0.235}\text{Ga}_{0.765}\text{N}$ .

N. Yoshimoto et al.,  
Appl. Phys. Lett., 59(1991)2251.

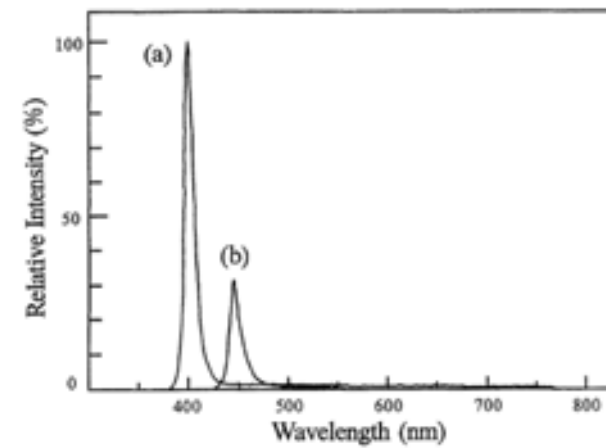
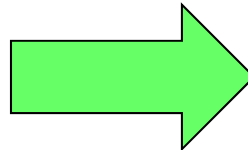
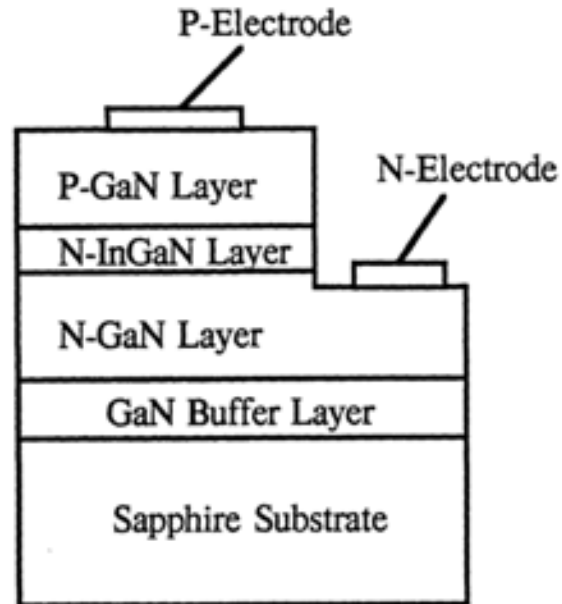


Fig. 3. Room-temperature PL spectra of the InGaN films grown on GaN films under the same growth conditions except for the InGaN growth temperature. The growth temperatures of InGaN were (a) 830°C and (b) 780°C.

S. Nakamura and T. Mukai  
Jpn. J. Appl. Phys., 31(1992)L1457.

# World's first commercialization "Fruition"



S. Nakamura et al., Jpn. J. Appl. Phys.,  
32 (1993) L8.



1993 World's first commercialization of  
InGaN-based LEDs



# How our lives change with the emergence of blue LEDs ?



Copyright ©: The Nobel Foundation

# Increase of smartphone addiction ?



<http://gajethouse.blog3.fc2.com/blog-entry-791.html>



<http://blogs.yahoo.co.jp/fpdxw092/61943354.html>



[http://dankai-hiroba.cocolog-nifty.com/blog/2007/07/post\\_5274.html](http://dankai-hiroba.cocolog-nifty.com/blog/2007/07/post_5274.html)

# White LEDs “Contribution to society”



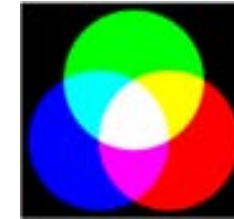
**Isamu Akasaki**  
 1967 Powdered AlN  
 1981 Nagoya Univ.  
 1992- Meijo Univ.  
 (Prof. Emeritus Nagoya Univ.)

Wide-gap GaN  
 Blue LED



**Shuji Nakamiura**  
 (Nichia, now UCSB)

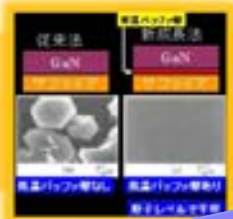
1989-1993 : LT GaN  
 p-type by thermal annealing  
 InGaN/GaN DH



Smartphone

Three primary colors

Nichia



Nichia

1996 :  
 White LED



Yellow Phosphor



© Rotatebot

1985 LT buffer (MC, aged 24 )  
 1989 P-type GaN (Research Associate, aged 28)

**Hiroshi Amano**

1988 RA, Nagoya  
 1989 Dr. of Eng., Nagoya Univ.  
 1992-2010 Meijo Univ.  
 2010 Nagoya Univ.



1987 JST  
 1995 Commercialization

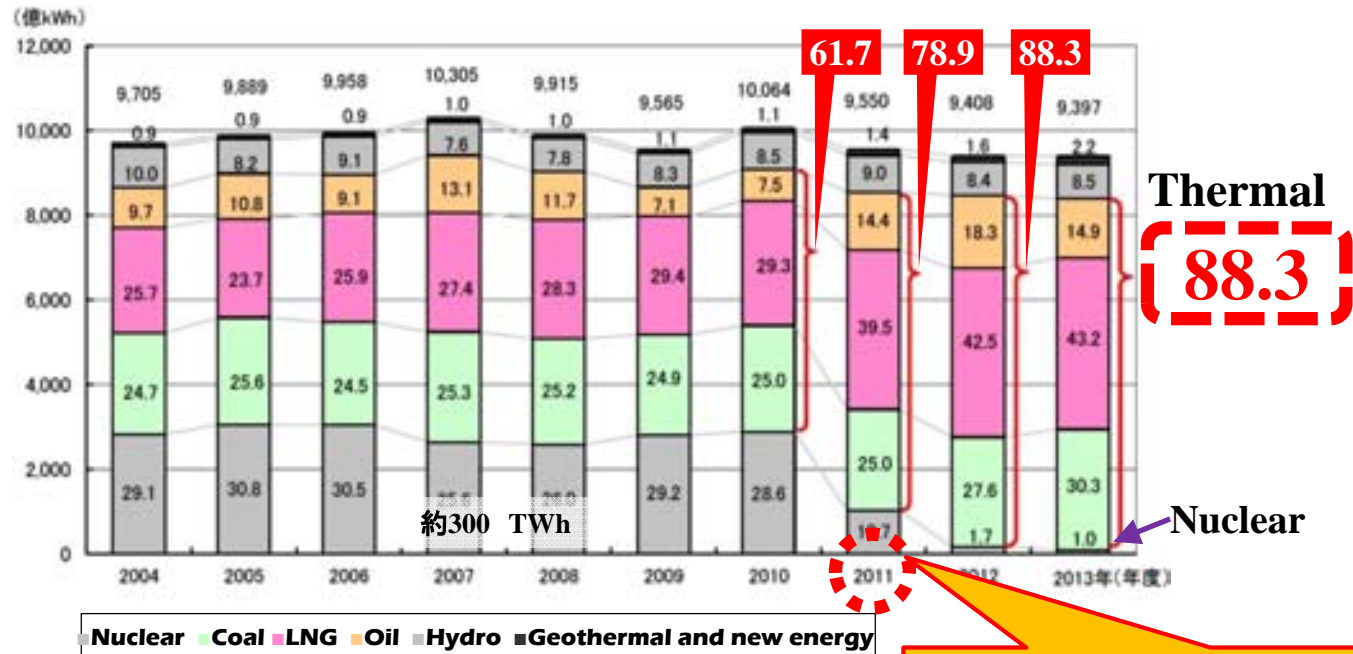
Toyoda Gosei

# How InGaN LEDs contribute to saving energy

## Electricity generation in Japan

2014.5.23

The Federation of Electric Power Companies of Japan



(注) 10 電力計、他社受電分を含む。石油等にはLPG、その他ガスを含む。  
 グラフ内の数値は構成比(%)。四捨五入の関係により構成比の合計が100%にならない場合がある。

Great East Japan Earthquake  
 March 11, 2011

# How InGaN LEDs contribute to saving energy

Table ES. 1 Total U.S. LED Forecast Results

	2010	2015	2020	2025	2030	Cumulative (2010-2030)
<b>Baseline site electricity consumption (TWh)</b>	<b>694</b>	<b>635</b>	<b>631</b>	<b>641</b>	<b>648</b>	<b>13,535</b>
Residential	173	142	138	146	153	3,105
Commercial	346	325	321	320	316	6,806
Industrial	58	49	44	41	38	947
Outdoor Stationary	116	119	128	135	141	2,676
<b>LED market share (% of lm-hr)</b>	<b>-</b>	<b>9.5%</b>	<b>35.8%</b>	<b>59.0%</b>	<b>73.7%</b>	<b>-</b>
Residential	-	8.1%	37.6%	60.7%	72.3%	-
Commercial	-	5.0%	27.8%	52.5%	70.4%	-
Industrial	-	8.8%	36.0%	59.2%	72.3%	-
Outdoor Stationary	-	29.0%	64.2%	81.6%	87.2%	-
<b>Site electricity savings (TWh)</b>	<b>-</b>	<b>21</b>	<b>122</b>	<b>217</b>	<b>297</b>	<b>2,672</b>
Residential	-	7	51	82	102	1,009
Commercial	-	6	38	73	111	902
Industrial	-	0	3	8	11	88
Outdoor Stationary	-	7	30	54	73	673
<b>Site electricity savings (%)</b>	<b>-</b>	<b>3.3%</b>	<b>19.4%</b>	<b>33.9%</b>	<b>45.8%</b>	<b>19.7%</b>
Residential	-	5.1%	37.3%	56.7%	66.9%	32.5%
Commercial	-	1.9%	11.7%	22.9%	35.0%	13.3%
Industrial	-	0.8%	7.4%	18.3%	29.4%	9.3%
Outdoor Stationary	-	6.2%	23.7%	40.2%	51.7%	25.2%

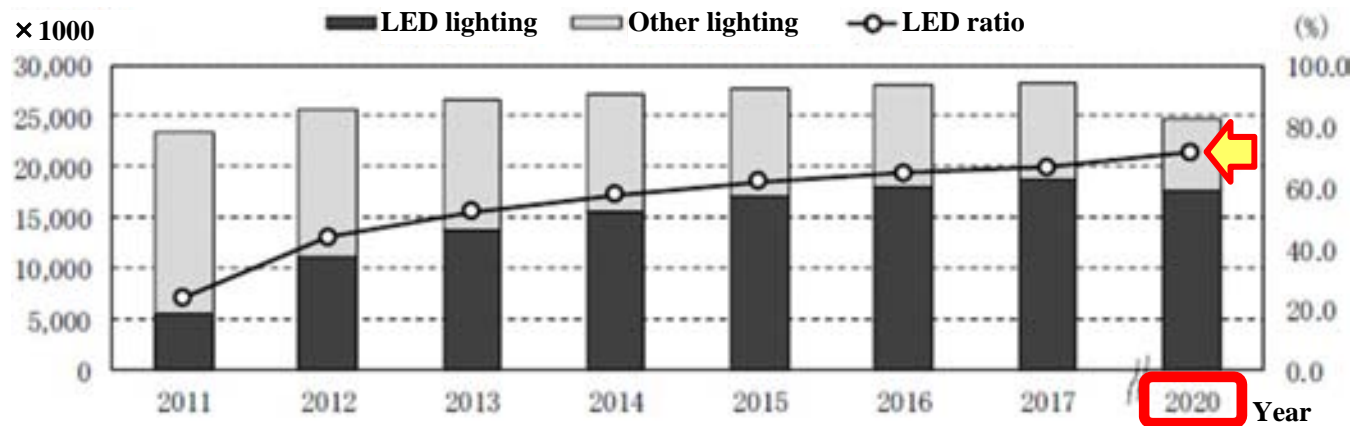


**Total consumption  
4273 TWh**

**297/4273 ~ 7%**

U.S. DOE Energy Savings Potential of Solid-State Lighting in General Illumination Applications, Jan.2012

# Forecast of ratio of LED lighting in Japan



Data from Fuji Chimera Research Institute, Inc.,  
2014 LED Related Market Survey

**In Japan, we can reduce total electricity consumption  
by about 7% (=1T JP Yen) by 2020.**

# For the children living on Earth



"Mongolia Ger" by Japanese Wikipedia



*Mr. Luvsannyam Gantumur,  
Minister for Education and Science of Mongolia*

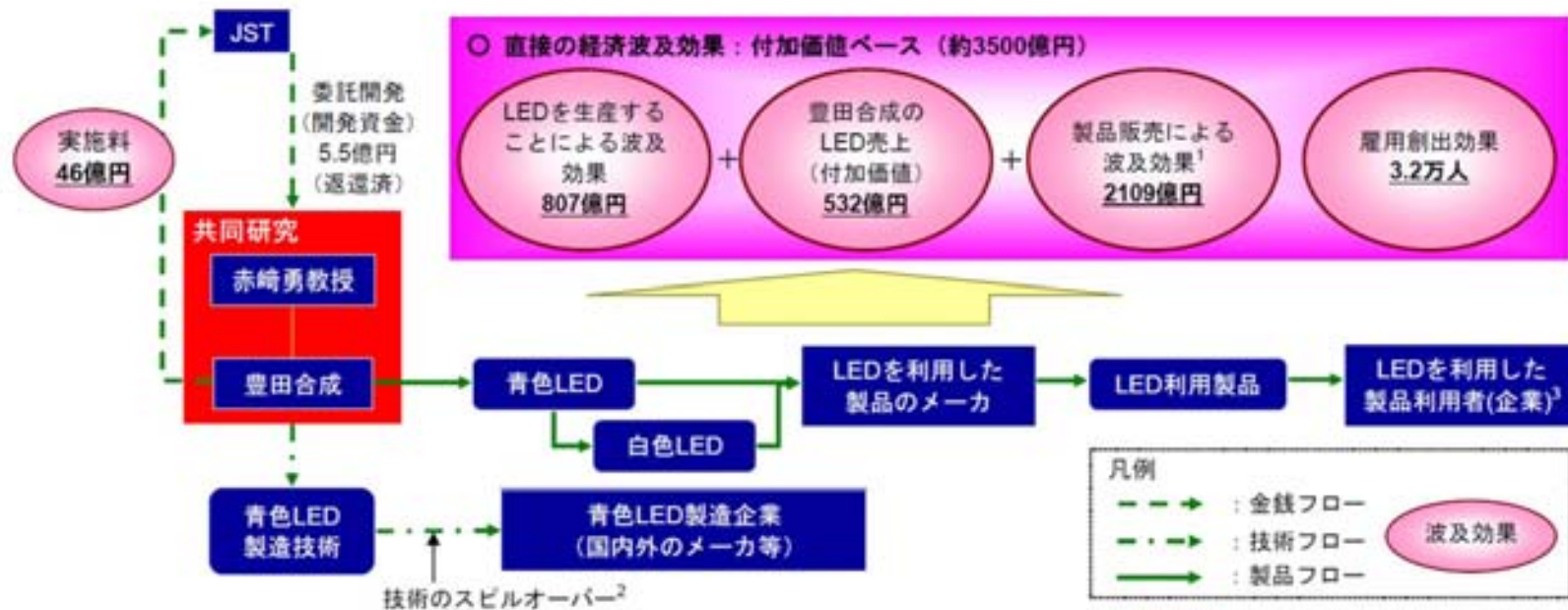


# How long did it take from the first findings to contribute to mankind ?

科学技術振興機構 (Japan Science and Technology Agency: JST)

委託開発課題「窒化ガリウム (GaN) 青色発光ダイオードの製造技術」

(新技術の代表発明者: 赤崎勇 当時、名古屋大学教授)、開発実施企業: 豊田合成株式会社) **1987年4月** ~ 1990年3月

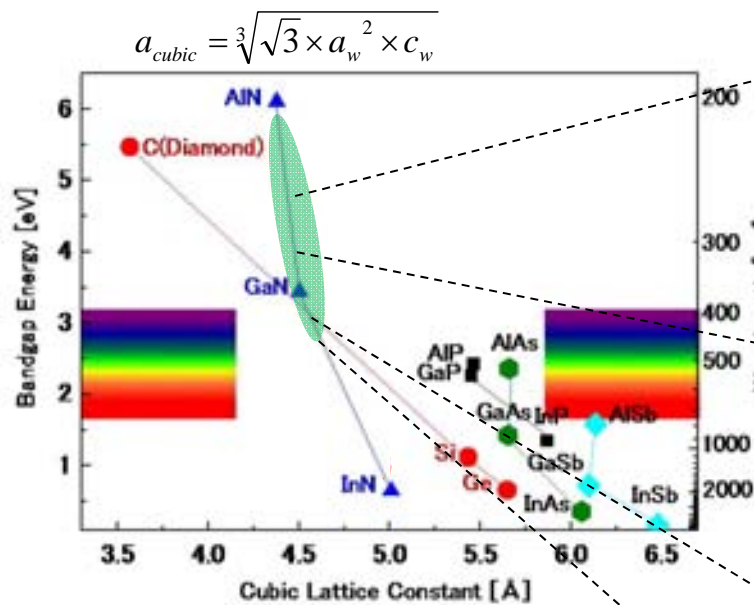


<http://www.jst.go.jp/itaku/result/ef-1.pdf>

**28 years** from the start of JST support  
**44 years** from Pankove LED  
**56 years** from Grimmeiss paper



# Challenge to DUV region for water purification



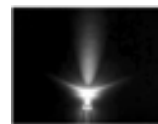
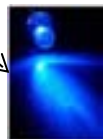
<http://blogs.unicef.org/2014/03/20/world-water-day-2014-the-forgotten-768-million/>



**High frequency and high power HEMT**  
<http://www.sei.co.jp/newsletter/2010/09/6a.html>

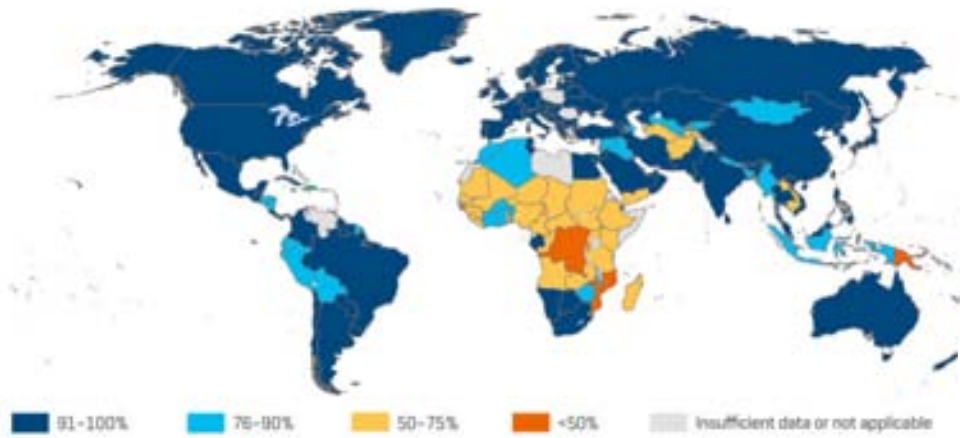


**Violet LDs for Blu-ray Disc**



**Blue LEDs, White LEDs**

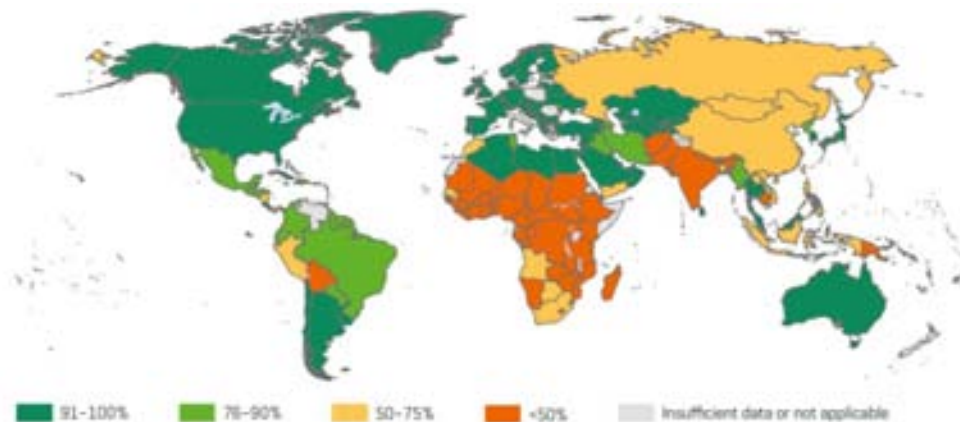
# People who cannot access to safe water



Drinking water coverage 2012

0.77 Billion people

Unicef  
World Health Organization,  
Progress on Drinking Water and Sanitation  
2014 Update



Sanitation facility coverage 2012

2.6 Billion people

[http://www.unicef.org/gambia/Progress\\_on\\_drinking\\_water\\_and\\_sanitation\\_2014\\_update.pdf](http://www.unicef.org/gambia/Progress_on_drinking_water_and_sanitation_2014_update.pdf)

# Our development of AlGaIn based DUV LEDs

NEDO

Sep.1997-Mar.2000 with Osaka Gas:A. Hirano  
 Sep. 2001-Mar.2004 with ASU:F. Ponce, Univ. Bristol: D. Cherns  
 Sep.2002-Mar.2006 with Osaka Gas: A. Hirano, Kyosemi: H. Tomosawa  
 Sep.2004-Mar.2006

JSPS, MEXT

2003-2005 Grant-in-Aid for Scientific Research (A)  
2006-2010 Grant-in-Aid for Scientific Research on Priority Area  
 2008-2012 Knowledge Cluster  
 2013-2015 Grant-in-Aid for Specially Promoted Area

**1980** **1990** **2000** **2010** **2020** **Nikkiso**

**1986**  
 Dr. Koide  
 AlGaIn Growth by MOVPE

**1997**  
 Nagoya Univ.  
 Dr. Koide

**2006**  
 UV Craftery

**2012**  
 UV LD  
 Meijo Univ.  
 Hamamatsu Photonics  
 ASU  
 Univ. Bristol

**2015**  
 DUV LED  
 Osaka Gas, Kyosemi

**Applications**

Flame sensor, Osaka Gas

Intensity [a.u.] vs Wavelength [nm] (350-355 nm)

Intensity [a.u.] vs Wavelength [nm] (100-900 nm)

Current (A) vs Time (s) (0-480 s)

当社波長領域: 255~350nm

UV-C, UV-B, UV-A, LED

# Our development of AlGaN based DUV LEDs



**DUV-LED Sterilization**



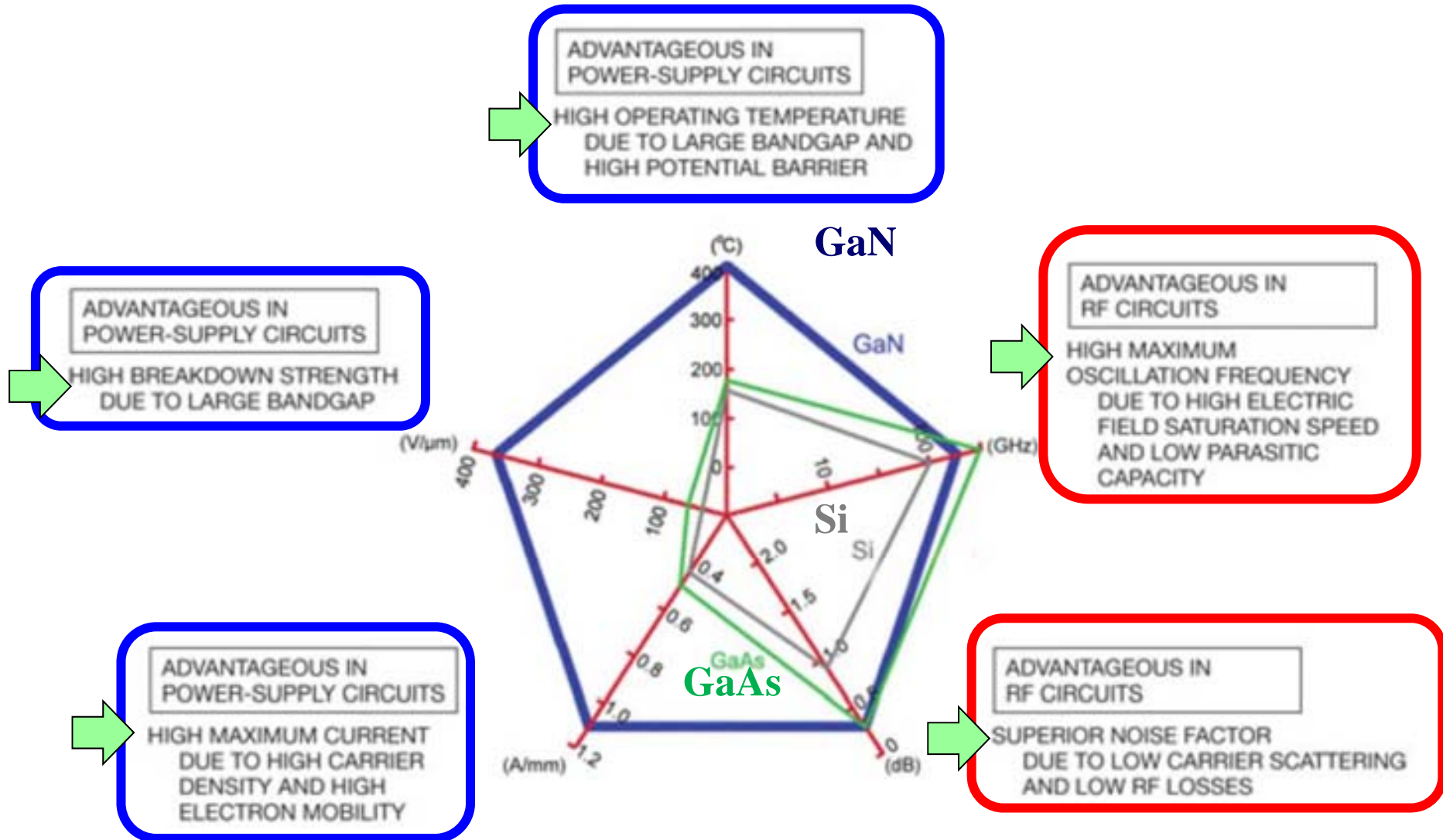
**DUV-LED array module**

**NIKKISO**



## **Other applications of group III nitrides**

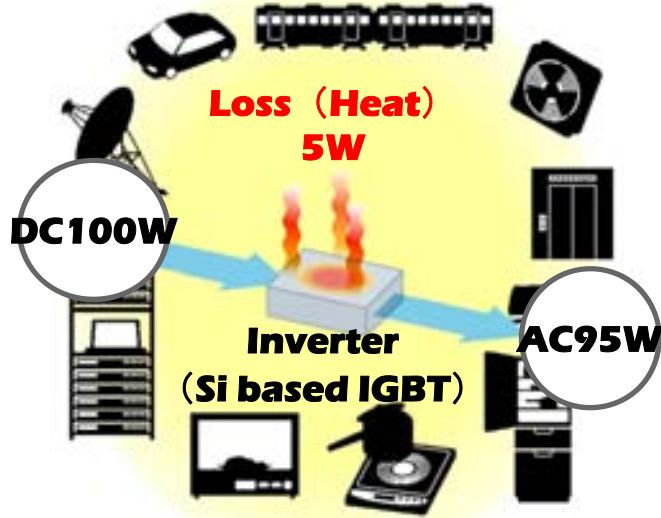
# Why nitrides are so attractive for power device applications?



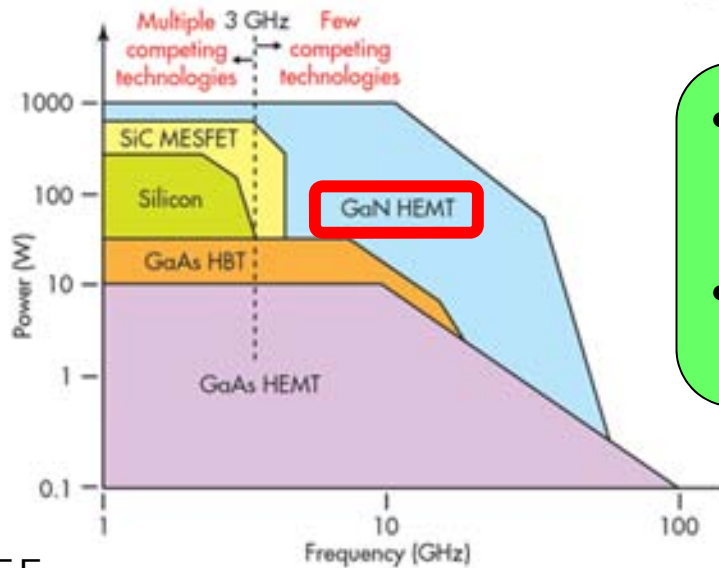
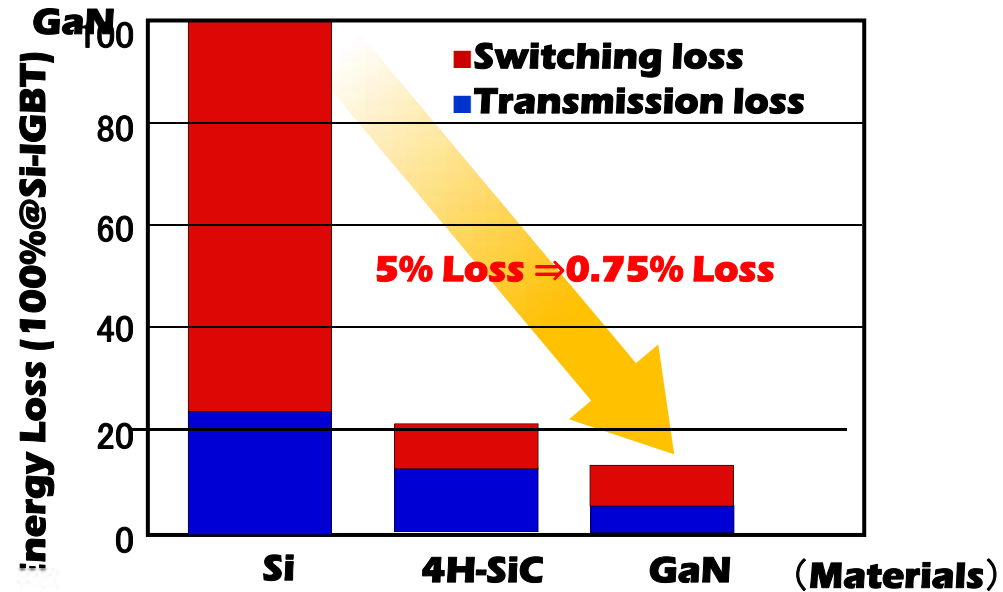
<http://www.edn.com/Pdf/ViewPdf?contentItemId=4409627>

# Energy savings with GaN-based power devices

## Role of Power Devices



Highest efficiency power devices can be expected by using GaN

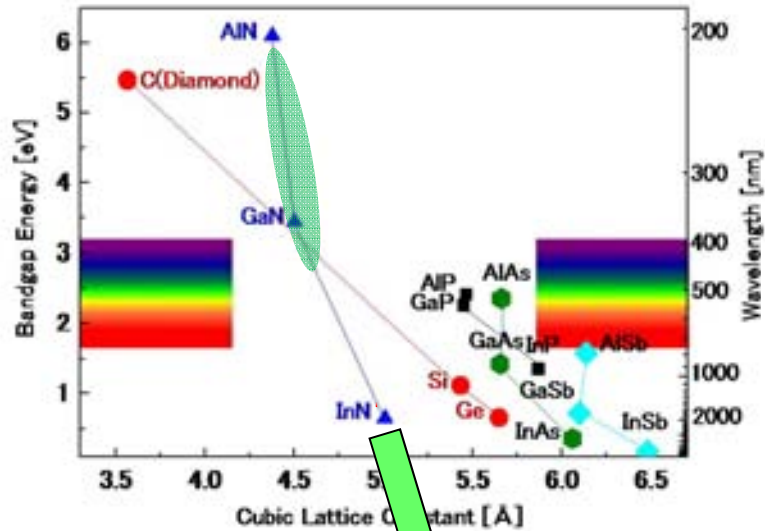


- By replacing Si-based IGBT to WBG devices, 9.8% of total electricity consumption can be saved.
- Super downsizing of power circuits is possible by using GaN-based devices.

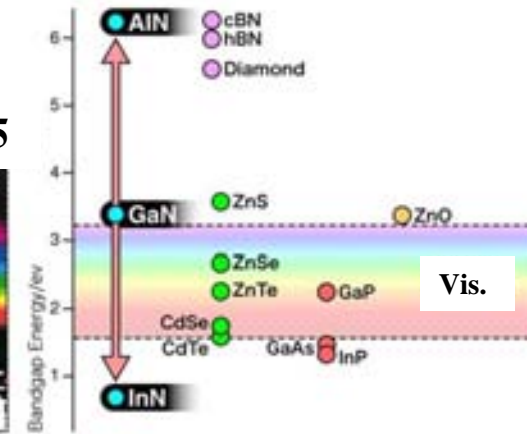
<http://electronicdesign.com/power/optimize-power-scheme-these-transient-times>

# Why nitrides are so attractive ? Energy harvesting

$$a_{cubic} = \sqrt[3]{\sqrt{3} \times a_w^2 \times c_w}$$

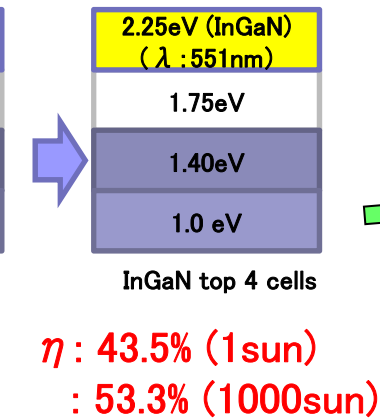
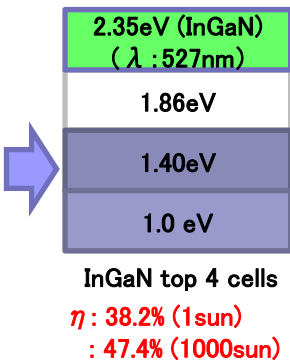
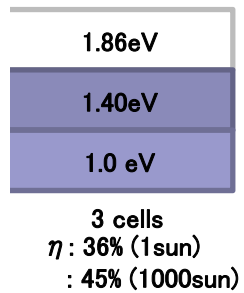
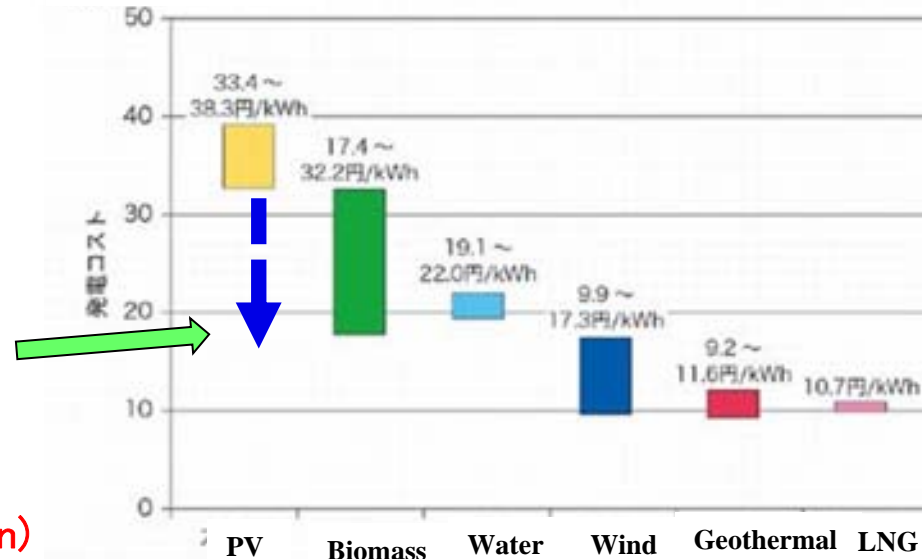


AM1.5



Cost JPY/KWh

NEDO

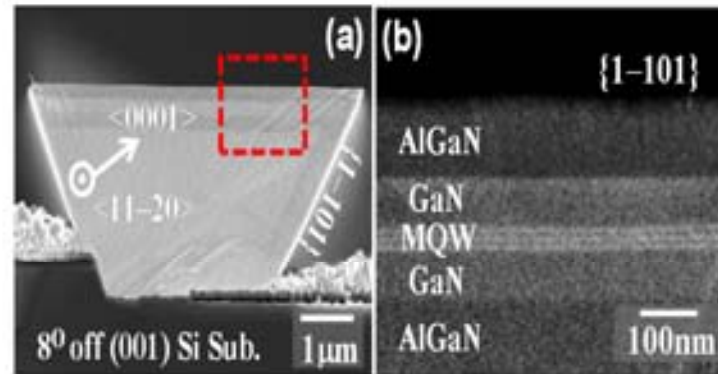
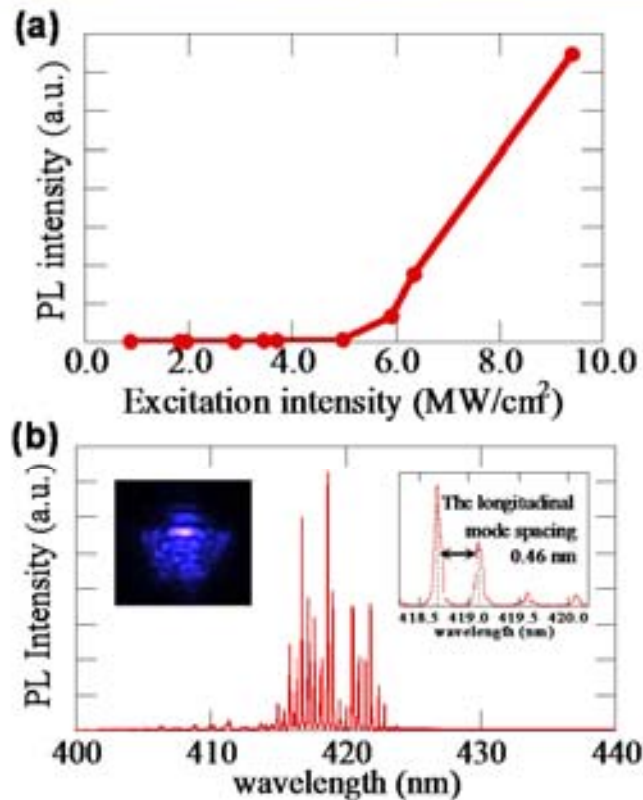






# **Achievements of our students**

# Semi polar (1-101) GaN on (001) Si



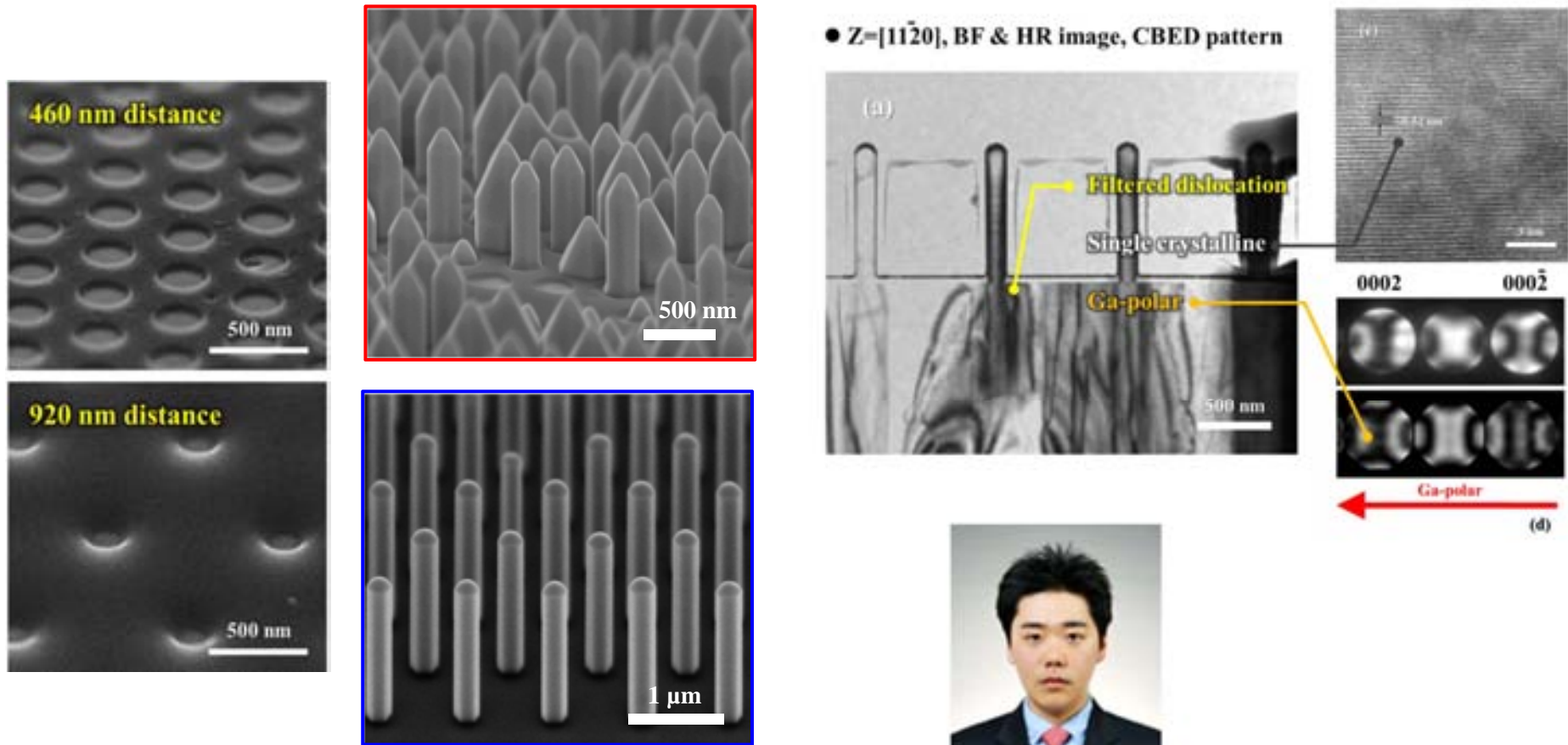
Maki Kushimoto

Laser on (001) Si

M. Kushimoto et al., Appl. Phys. Exp., 8 (2015) 022702.

- Chip to chip optical interconnection in Si LSI
- Last one mile POF for low cost 4K and 8K TV

# +c oriented GaN nanorod on (111) Si



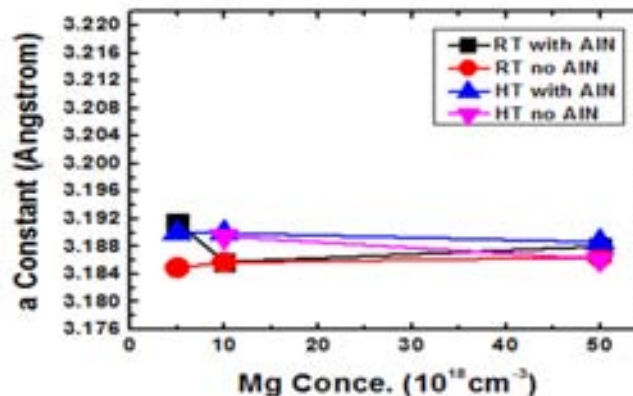
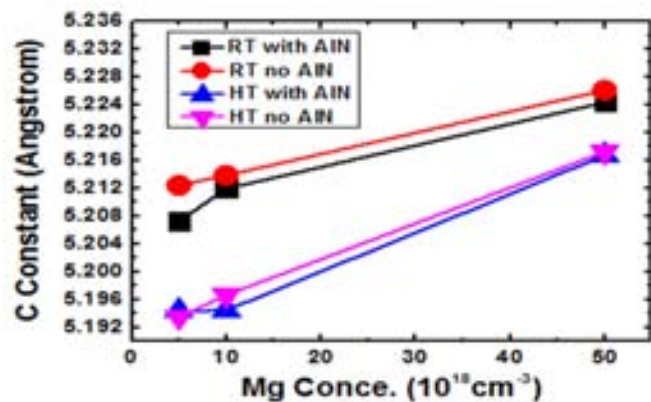
B. O. Jung et al., CrystEngComm., 16(2014)2014.

ByungOh Jung

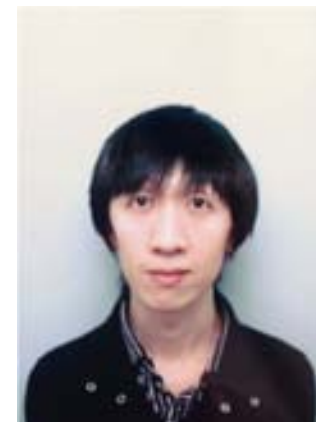
- Solar cells
- Long wavelength light emitting devices
- Super junction vertical power devices

# P-type GaN by Mg ion implantation

## Damage Layer Lattice Constant



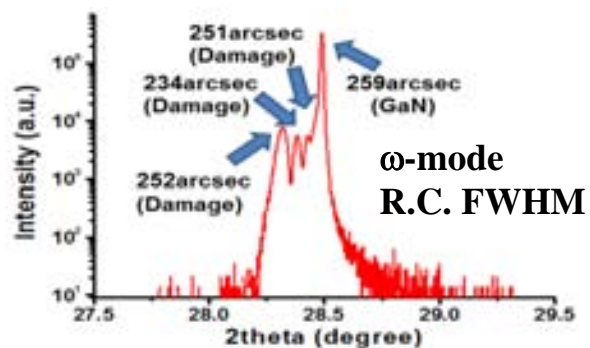
The c-constant linearly increased with increasing the Mg concentration.



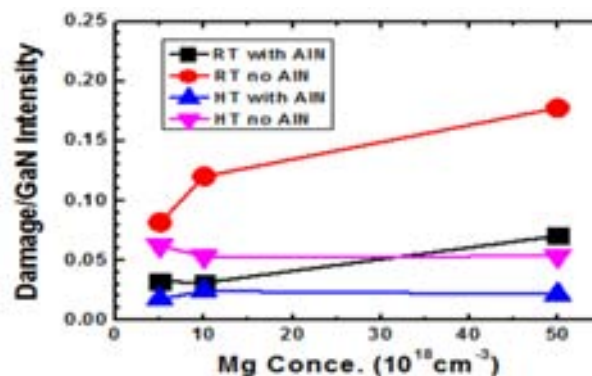
Sun Zheng

## Damage Layer FWHM

HT-implan. ( $5 \times 10^{19} \text{ cm}^{-3}$ )



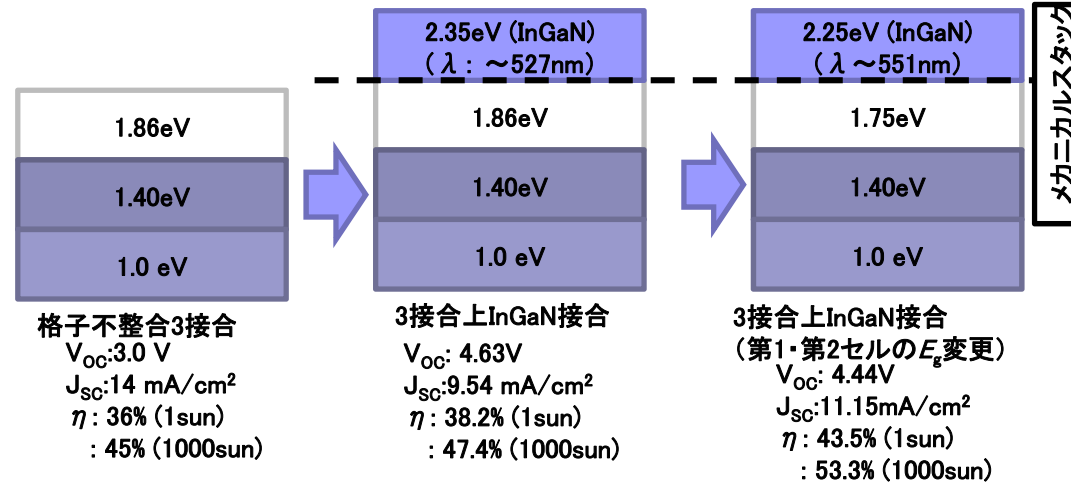
## Damage Layer Intensity



# Mechanical stack multi junction PV cell



Seunga Lee



## Mechanical Stack PV cells

### Non polar simulation

#### *In<sub>0.6</sub>Ga<sub>0.4</sub>N/GaN 100QWs*

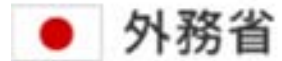
$V_{oc}$ (V)	1.83
$J_{sc}$ (mA/cm <sup>2</sup> )	24.27
CE (%)	24.61
Fill factor (%)	81.32

#### *In<sub>0.6</sub>Ga<sub>0.4</sub>N/In<sub>0.2</sub>Ga<sub>0.8</sub>N 100QWs*

$V_{oc}$ (V)	1.57
$J_{sc}$ (mA/cm <sup>2</sup> )	31.56
CE (%)	29.82
Fill factor (%)	90.48

# My visit is supported by

Ministry of Foreign Affairs of Japan



ANA, an official partner of UNESCO

# Acknowledgements

**All the nitride researchers in the world !**

**JSPS : Grant-in-Aid for Scientific Research “Specially Promoted Research”,  
#25000011**

**Special thanks to,**

**Professors Isamu Akasaki, Nobuhiko Sawaki, Kazumasa Hiramatsu, Masafumi Hashimoto, Satoshi Kamiyama, Tetsuya Takeuchi, Motoaki Iwaya, Masahito Yamaguchi (Passed away at 2013), Yoshio Honda, Nobuo Okazaki, Katsuhide Manabe, Koichi Ota, Naoki Shibata, Cyril Pernot, Akira Hirano, Masamichi Ipponmatsu, Hidemasa Tomosawa  
Members of Akasaki Laboratory, Nagoya University (1982-1992)  
Members of Akasaki and Amano Laboratory, Meijo University (1992-2010)  
Members of Amano, Yamaguchi and Honda Laboratory (2010-)  
Toyoda Gosei, UVCR and Nikkiso Members**