

United Nations Educational, Scientific and Cultural Organization

> Organisation des Nations Unies pour l'éducation, la science et la culture

Organización de las Naciones Unidas para la Educación, la Ciencia y la Cultura

Организация (Объединенных Наций по вопросам образования, науки и культуры

منظمة الأمم المتحدة للتربية والعلم والثقافة

联合国教育、 · 科学及文化组织 .

The Co-Chairs of the Sub-Group on "Structure, composition and methods of work of the Governing Bodies (General Conference and Executive Board)"

To all Permanent Delegates to UNESCO

Ref: GBS/SCG/16/058

27 October 2016

Sir, Madam,

We wish to refer to 38 C/Resolution 101 of the General Conference, and by which it established an open-ended Working Group on governance, procedures and working methods of the governing bodies of UNESCO.

As you are aware, Sub-Group 1 was set up to address the "Structure, composition and methods of work of the Governing Bodies (General Conference and Executive Board)" and already held two meetings on 2 June and 23 September 2016.

We are pleased to confirm that the third meeting of Sub-Group 1 will take place, on <u>Tuesday 15 November 2016</u>, in room XI (Fontenoy building) from 10 a.m. to 1 p.m. and from 3 to 6 p.m. Interpretation of the proceedings will be provided in English and French.

Please fine enclosed the provisional agenda of the meeting.

We look forward to your participation in the open-ended sub-group.

Yours sincerely,

Deputy Permanent Delegate of the Kingdom of Norway

to UNESCO

Vesus Enrique G. Garcia II

Deputy Permanent Delegate

of the Republic of the Philippines to UNESCO

Cc: President of the General Conference Chairperson of the Executive Board Director-General of UNESCO

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联合国教育、· 科学及文化组织 . Working Group on the Governance, Procedures and Working Methods of the Governing Bodies of UNESCO

Sub-Group 1 on
"Structure, composition and methods of work of the Governing Bodies
(General Conference and Executive Board)"

Tuesday 15 November 2016 from 10 a.m. to 1 p.m. and from 3 to 6 p.m.

Room XI (Fontenoy building)

## **Draft Agenda**

- 1. Adoption of the Agenda
- 2. Review of draft Recommendations of Sub-Group 1
- Report to Working Group
- 4. Other matters