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منظمة الأمم المتحدة  
للتربية والعلم والثقافة

联合国教育、  
科学及文化组织

## Diversity of Cultural Expressions

2 IGC

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### INTERGOVERNMENTAL COMMITTEE FOR THE PROTECTION AND PROMOTION OF THE DIVERSITY OF CULTURAL EXPRESSIONS

**Second Ordinary Session**  
**Paris, UNESCO Headquarters, 8-12 December 2008**

**Item 9 of the provisional agenda: Date(s) of the next session(s) of the  
Committee**

**Decision required: paragraph 4**

1. Article 23.2 of the Convention stipulates that the Intergovernmental Committee for the Protection and Promotion of the Diversity of Cultural Expressions (hereinafter referred to as “the Committee”) shall meet annually.
2. Given the volume of work to be achieved, the Committee may wish to convene an extraordinary session in order to continue its work.
3. In addition, it is recalled that the Conference of Parties decided at its first session that, as a general rule, the Intergovernmental Committee will meet at UNESCO Headquarters in Paris (Resolution 1.CP 6, paragraph 3).
4. The Committee may wish to adopt the following decision:

#### **DRAFT RESOLUTION 2.IGC 9**

*The Committee,*

1. Decides to convene its third ordinary session at UNESCO Headquarters in Paris on (\*\*\*)
2. Further decides to convene a second extraordinary session at UNESCO Headquarters in Paris on (\*\*\*)